

Ferrolì

RLA

AIR COOLED WATER CHILLERS
AND HEAT PUMPS WITH AXIAL FANS

162 ÷ 413 kW in cooling mode

168 ÷ 435 kW in heating mode



TECHNICAL MANUAL

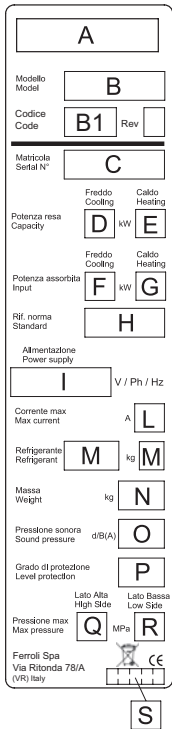
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GENERAL SPECIFICATIONS

Identification plate of the Unit



The figure on the left depicts the identification plate of the unit, affixed to the outer left-hand side of the Electric Panel.

A description of the data is given below:

Standard versions

- A** - Trademark
- B** - Model
- B1** - Code
- C** - Serial number
- D** - Cooling Capacity
- E** - Heating Capacity

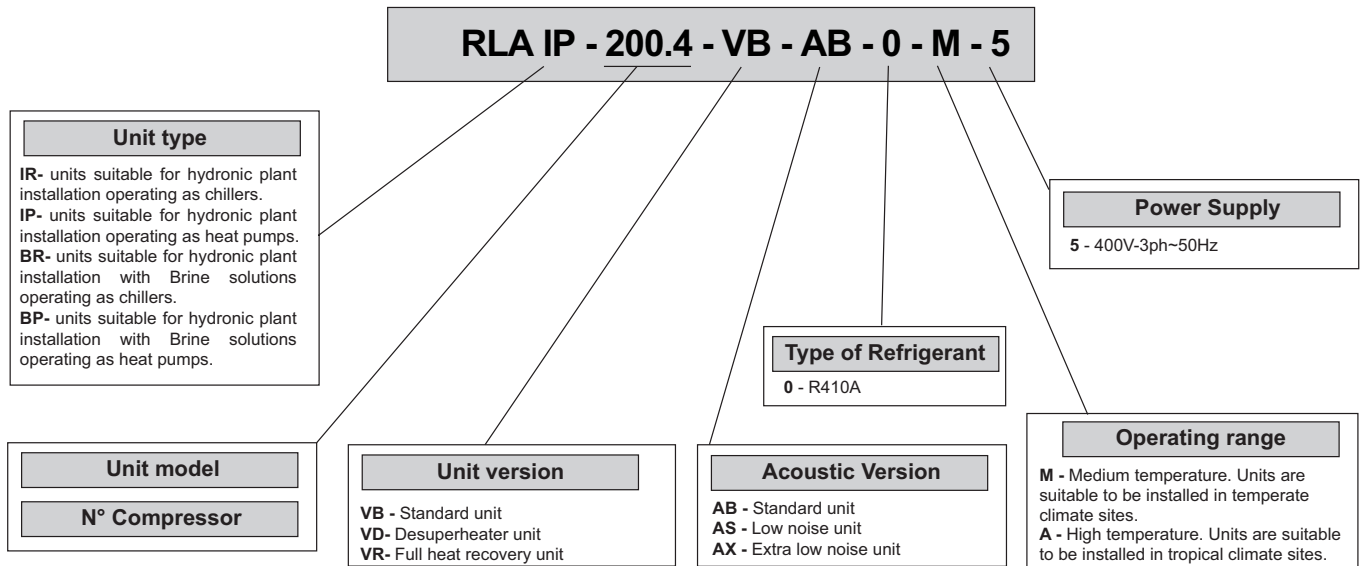
Special versions

- A** - Trademark
 - B** - Model
 - B1** - Code
 - C** - Serial number
 - D** - Cooling Capacity (same as Standard Version of the unit)
 - E** - Heating Capacity
- for IR unit, VD version, Recovered Heating Capacity**
for IP unit, VD version, Heating Capacity / Recovered Heating Capacity
- F** - Power input in COOLING mode (same as Standard version of the unit)
 - G** - Power input in HEATING mode
 - H** - Reference standard
 - I** - Electric power supply
 - L** - Maximum load current
 - M** - Type of refrigerant and charge
 - N** - Shipping weight of the unit
 - O** - Sound pressure level at 1m
 - P** - IP Level Protection
 - Q** - Maximum pressure - High Side
 - R** - Maximum pressure - Low Side
 - S** - PED certification authority

NOTE: The identification plate of the Brine Unit (BR - BP) is filled out as shown in the diagram for the Basic Version of the unit (VB).

Identification code of the unit

The codes that identify the units are listed below and include the sequences of letters that determine the meanings for the various versions and set-ups.



The available special versions are described below:

VB: Standard unit.

VD: Version with Desuperheater (available for both IR units and IP units)

Produces cold water in the same way as the standard version plus hot water from 30 to 70°C at the same time. This is achieved by installing a water-refrigerant gas heat exchanger between the compressor and coils in order to recover 15 to 20% of the heating capacity that would otherwise be dispersed in the air.

VR: Total Heat Recovery version

Produces cold water as in the standard version plus hot water at a temperature of 35 to 50°C at the same time. This is achieved thanks to a water-refrigerant gas heat exchanger that totally recovers the heating capacity that would otherwise be dispersed in the air. The total heat recovery function is enabled and disabled by means of a valve on the compressor delivery of each circuit: when the temperature of the water that enters the recuperator drops, the valve switches the hot gas flow from the condensing coils to the recovery heat exchanger. On the other hand, when the temperature of the water reaches the set-point, the valve shuts off the heat recuperator and switches the hot gas flow to the condensing coils.

GENERAL SPECIFICATIONS

Description of the components

1. Fans. These are the helical type with scythe-shaped blades to increase the efficiency and reduce the noise level. The fans are directly coupled to the single-phase motor by means of an external rotor. Thermal protection against operating faults is installed inside the winding. As standard they are equipped with continuous adjustment of axial fans rotating speed in order to allow the units to operate both with low outdoor temperature in cooling mode and with high outdoor temperature in heating mode.

2. Electric control and monitoring panel.

It is housed in a cabinet made of adequately thick painted sheet metal suitable for outdoor installation (protection degree IP 54). The panel comprises the following main components:

- Main door-locking circuit-breaker.
- Fuse holders with protection fuses for each compressor.
- Fuse holders with protection fuses for the antifreeze heater.
- Fuse holders and protection fuses for the fans (accessories).
- Fan control contactors.
- Insulating and safety transformer to power the auxiliaries, protected with fuses.
- Basic monitoring board with microprocessor

Control system main functions:

temperature control of the water produced by the unit, compressor and pump operating hour counter, timing and cycling of start-ups, input parameters by keyboard, alarms management, smart defrosting control and operating mode change (only IP unit), dynamic set-point (climatic control), scheduling and integrative heaters control ATC. If you installed the hydronic kit these functions are enabled: antifreeze with pump, start-up cycle after prolonged inactivity (anti-sticking), if the hydronic kit installed has 2 pumps there is a cycling between each pump to ensure an equivalent lifetime.

Digital input functions: low pressure, high pressure, high temperature on compressor supply, phase presence and sequence monitoring device on power supply, differential water pressure control, compressors thermal protection, fans thermal protection, pumps thermal protection (only if installed MP accessory), remote ON/OFF and remote operating mode change E/I (only IP unit), demand limit, double Set-point.

Digital output functions: compressor start-up, pump start-up (only with MP accessory), plate heat exchanger electrical heater, remote general alarm, 4-way valve (only IP unit), additional heating management, available digital contact on compressors running.

Analogic input functions: in and out water temperature, coil temperature probe, external air temperature probe.

Analogic output functions: continuous adjustment of axial fans rotating speed (if installed).

Moreover the controller allows:

- Alarm history (max 50m alarms managed with FIFO logic)
- Time scheduling (daily and weekly)
- Precise control of the water leaving temperature
- ATC (Advanced Temperature Control) prevention of the block of the unit: In case of critical conditions the machine does not stop but is able to regulate itself and provide the maximum power that can be generated in those conditions with the compressors working inside the admissible limits.
- Demand Limit by Digital Input and/or by Analog Input (4-20mA)
- Double Set Point by Digital Input
- Connection to BMS (supervision systems) through serial port RS 485 and MODBUS protocol

3. User interfacing terminal with display.

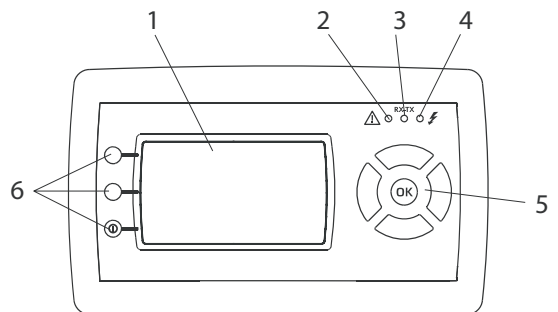
Control panel: composed of the instrument's front panel, equipped with an LCD display, three indicator LEDs, and one joystick buttons and three function button, it enables viewing and/or checking the operating mode and parameters, resources and complete alarm diagnostics.

In particular, it enables:

- Managing alarm situations
- Checking the status of resources.

KEY

1. Display
2. Alarms LED
3. LED for communication between the motherboard governing the unit and the keypad
4. Power supply LED
5. Joystick Menu Button
6. Function Button



4. Compressors. They are the SCROLL type with orbiting coil equipped with built-in thermal protection and oil heater. The version unit AS and AX includes: a soundproofing jacket for the compressors, acoustic cladding for the entire compressor compartment to reduce the noise level and continuous adjustment of axial fans rotating speed. All units are equipped with four compressors connected in parallel (2 cooling circuits) which can operate at the same time (100% cooling power) or individually (75-50-25% of the cooling power), thus adapting to the different thermal loads of the system supplied.

5. Frame structure made of galvanized sheet metal panels coated with polyurethane powder paint to ensure maximum protection against adverse weather conditions.

GENERAL SPECIFICATIONS

6. Evaporator made of brazed stainless steel plates (AISI 316). It is installed in a shell of heat-insulating material to prevent the formation of condensation and heat exchanges towards the outside. Standard supply also includes antifreeze heater a differential pressure switch on the water circuit to avoid the risk of freezing if the water flow is shut off for some reason.

7. Condensing coils, the aluminium finned pack type with shaped profile to increase the heat exchange coefficient and with copper pipes arranged in staggered rows. A sub-cooling section is integrated into the lower part.

8. Covering panels, made of galvanized sheet metal coated with polyurethane powder paint to ensure maximum protection against adverse weather conditions

9. One-way valves (IP unit only), allowing the coolant to pass into the appropriate exchangers, depending on the operating cycle.

10. 4-way cycle reversal valve (IP unit only), reverses the flow direction of the gas as the summer/winter operating mode is changed.

Hydraulic and cooling circuit components

11. Safety valve. Installed on the delivery pipe of the compressors, this operates if extreme faults should occur in the plant.

12. Fluid tap. Ball type, this allows the gas flow on the fluid line to be turned on and off. Along with the tap on the compressor delivery, it allows the components of the fluid line to be subjected to extraordinary maintenance work and the compressors to be replaced if necessary (without discharging the coolant from the unit): pump down.

13. Compressor delivery tap. Ball type, allows the gas delivered to the compressors to be turned on and off.

14. Dehydrator filter. Mechanical cartridge type. Retains impurities and traces of moisture in the circuit.

15. Fluid and humidity indicator. Signals when fluid passes through the circuit, indicating that the coolant charge is correct. The fluid indicator light also indicates the amount of moisture in the coolant by changing colour.

16. Low pressure switch. With fixed setting. It is installed on the suction pipe and blocks the compressors if the operating pressures drop below the tolerated values. Automatically resets as the pressure increases. If it activates frequently, the unit will block and can only be restarted by resetting via the user interface terminal.

17. High pressure switch (n°2). With fixed setting. Are installed on the delivery pipe and blocks the compressors if the operating pressures exceed the tolerated values. If it activates, the unit will block and can only be restarted by resetting via the user interface terminal.

18. Electronic thermostatic valve. This supplies the evaporator correctly, keeping the selected overheating degree at a steady level.

19. Pressure taps: 1/4 " SAE (7/16" UNF) type with flow regulator. Allow the operating pressure of the system to be measured: compressor delivery, lamination component inlet, compressor intake.

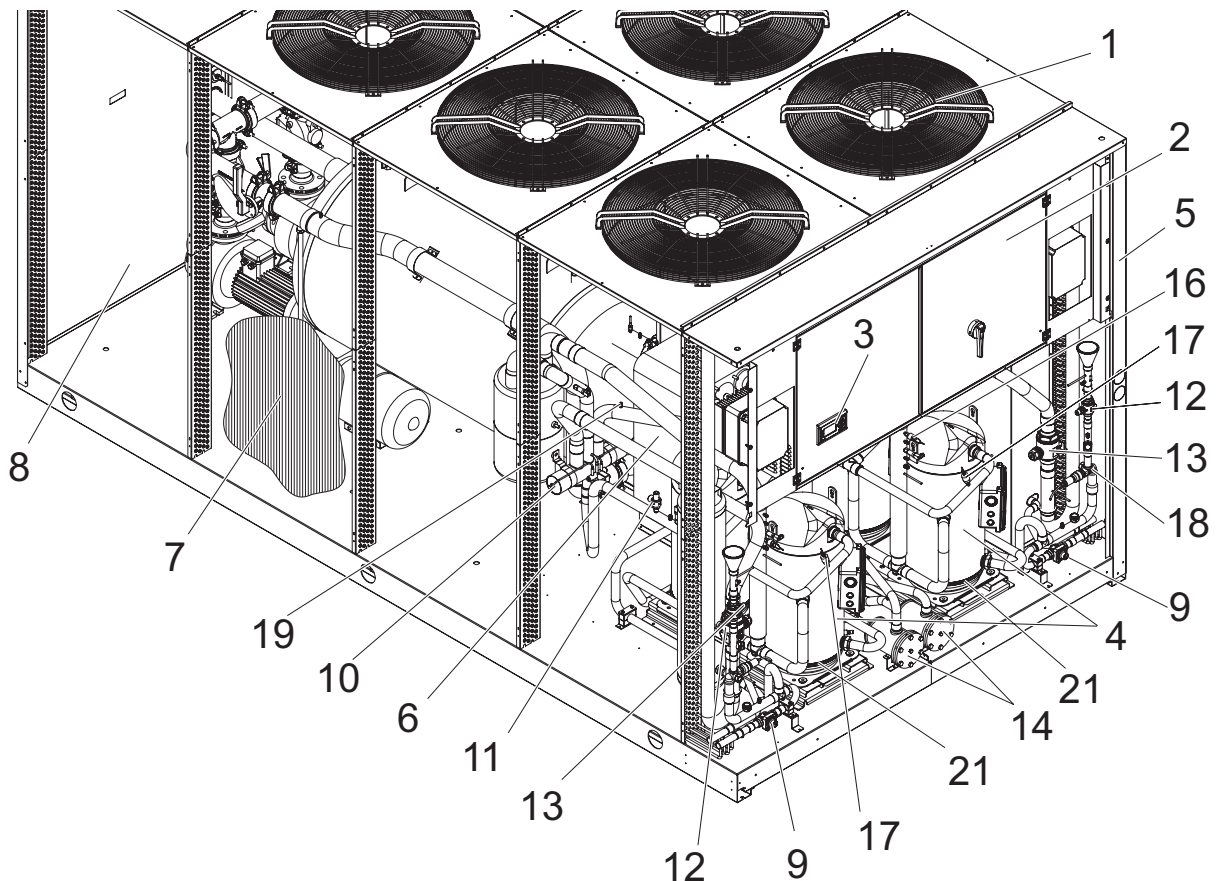
20. Pressure taps: 5/16 " SAE type with flow regulator. Allow the charge/discharge of the gas from the system, precisely from compressor outlet an expansion valve inlet.

21. Electrical heating elements to heat the compressor oil. "Belt" type. These activate when the compressor turns off and keep the temperature of the oil sufficiently high so as to prevent coolant from migrating during these pauses.

- **Fluid receiver** (IP unit only), this is a plenum tank that accounts for variations to the coolant charge the machine must supply as the summer/winter operating mode varies.

- **Fluid separator** (IP unit only), on the compressor intake to protect against possible fluid back-flows.

- **Water differential pressure switch.** This is standard supply and is installed on the connections between the water inlet and outlet of the exchanger. It stops the unit if it activates.



GENERAL SPECIFICATIONS

Version with Desuperheater VD (available for both IR units and IP units)

Hydraulic and chilling circuit components:

1. Desuperheater. Specially designed for the specific version. Plate type, made of stainless steel (AISI 316).

It is installed within a shell of thermal barrier insulating material to prevent heat exchanges towards the outside. Standard supply also includes an electric antifreeze heater to prevent the parts from freezing during the winter, when the system remains at a standstill (if not drained).

2. Water safety valve. On the heat recovery inlet pipe. It acts whenever faulty service leads to an operating pressure in the plumbing system that exceeds the valve opening value (Fig.1).

3. Water drain cock for emptying the exchangers and pipes of the machine dedicated to heat recovery (Fig. 1).

4. Air vent. Accessed by removing the front panels. It consists of a manually operated valve installed in the highest part of the water pipes. To use in conjunction with the water drain cocks situated in the rear part of the unit, for emptying the exchangers and pipes dedicated to heat recovery.

ACCESSORIES AND OPTIONAL EQUIPMENT

Mechanical accessories

NOTE: The accessories can be of the following type:

(M): only installed in the factory.

(F): supplied for installation by the customer.

MP. Hydronic Kit (M). Consists of:

- 1 **On-off ball valves.** Turn components such as the water filter, surge chamber and pump on and off when they require routine or extraordinary maintenance.
- 2 **Metal gauze water filter.** Can be turned on and off and inspected. It is installed on the pump delivery side. Prevents machining residues (dust, swarf, etc.) in the water pipes from entering the plate-type heat exchanger.
- 3 **Hydraulic pump.** Circulates water around the system. The pumps have a low/high head and suit the majority of installation requirements. The pumps are safeguarded by a magnetothermics installed in the chiller's electric panel.
- 4 **Surge chamber.** This is a closed, diaphragm type chamber. It absorbs the variations in the volumes of water in the system caused by temperature variations.
- 5 **Water filling.** Manual function with control positioned on the side of the unit opposite the electric panel and turned on and off by a cock that can be accessed by removing the rear panel.
- 6 **Water pressure gauge.** Connected to the water fill pipe. Displays the pressure of the water in the system.
- 7 **Water safety valve.**
- 8 **Water outlet.**
- 9 **Air vent.**
- 10 **Antifreeze heater connection (RAG accessory).**

To ensure a continuous operation, an anti-freeze with pump function (based on a reading from the output water probe) and starting cyclic (anti-sticking) after prolonged inactivity are enabled; if the hydronic kit has 2 pumps, the second, mounted in parallel to the first, can be activated in case of failure of the first and will also include a cycling period to guarantee to each pump an equivalent operating time.

MP. Hydronic Kit.

MP : Hydronic Kit with 1 (M1P) o 2 (M2P) Pumps: (The second pump, mounted in parallel to the first, allows to have a spare pump to be activated in case of failure of the first). Besides the pumps, this accessory is equipped with all the hydraulic components (water filter, expansion tank, on-off valves, water pressure gauge, air vent, water outlet) required for complete installation and easy maintenance.

Different water accumulation tank configurations are therefore available in combination with the Hydronic Kit accessory:

MP AM 2P STD: Accumulation on the Plant Delivery side (Standard)^(A): The pump draws water from the system, sends it to the plate exchanger and from thence to the inertial accumulation tank. During normal operating conditions, the pump in this configuration is able to provide a residue head from 86 to 150 kPa (from 9 to 15 m.w.c.) for the circulating water.

MP AM 2P HP1: Accumulation on the Plant Delivery side (High)^(B): The pump draws water from the system, sends it to the plate exchanger and from thence to the inertial accumulation tank. During normal operating conditions, the pump in this configuration is able to provide a residue head from 198 to 255 kPa (from 20 to 25 m.w.c.) for the circulating water.

MP PS 2P STD: Accumulation pre-engineered for the primary and secondary circuit : The sole function of the pump is to circulate the water around the primary circuit: this circuit includes the accumulation tank and plate exchanger (chiller water circuit). The installer must mount the pumping section relative to the secondary circuit formed by the accumulation tank (with the pre-engineered wet connections) and the system served. No high working head version available.

MP SS 2P STD: Hydronic Kit without Water Storage Tank (Standard)^(A). The pump draws water from the system, sends it to the plate heat exchanger and returns it to the system. During normal operating conditions, the pump in this configurations can provide a residue head from 86 to 150 kPa (from 9 to 15 m.w.c.).

MP SS 2P HP1: Hydronic Kit without Water Storage Tank (High Working Head)^(B). The pump draws water from the system, sends it to the plate heat exchanger and returns it to the system. During normal operating conditions, the pump in this configurations can provide a residue head from 198 to 255 kPa (from 20 to 25 m.w.c.).

Notes:

(A): For the working head values depending on the water flow rate, consult the Standard Working Head MP AM STD graph.

(B): For the working head values depending on the water flow rate, consult the High Working Head MP AM HP1 graph.

SAA- Water Storage tank (M). Painted steel water storage tank reduces compressor startup frequency and temperature fluctuation on water side. It is coated with thermo insulated material to avoid air condensing and losses due to heat transfer. It is available on delivery side and also for primary-secondary hydraulic circuit interface.

Water storage tank. It consists of:

Water draining. On-off action by means of a cock that can be accessed by removing the rear panel, positioned on the side of the unit opposite to the electric panel.

Air vent. Accessed by removing the rear panel positioned on the side of the unit opposite to the electric panel. It consists of a manually operated valve installed on the highest part of the wet pipes.

Antifreeze heater connection. 1"1/4 female threaded connection pre-engineered for installation of the antifreeze heater (RAG accessory).

Water safety valve, on the rear part of the tank. It acts whenever faulty service leads to an operating pressure in the hydraulic circuit that exceeds the valve opening value.

KT - the following kits are available (this accessory is mandatory if the Hydronic Kit is not installed).

- **Victaulic connection kit.** This accessory consists of steel pipes insulated with thermal barrier material and allows the water inlet/outlet to be connected straight inside the unit.

- **Complete pipe kit.** This accessory consists of steel pipes insulated with thermal barrier material and allows the water inlet/outlet connection to be routed to the machine.

- **Water storage tank pipe kit.** This accessory consists of steel pipes insulated with thermal barrier material and allows the water inlet/outlet connection to be routed to the machine.

NB: YOU CAN CHOOSE ONLY ONE KIT.

BCN- Drain Pan Kit (M). Provides a pan under the coil to drain the condensing water, fitted with 1/2" outlet connection positioned opposite to the electric control panel.

GP- Coil protection grid (M). Protects external surface of the finned coils.

GM- Pressure gauges kit (M). 4 pressure gauges allow visualization of high and low refrigerant gas pressure.

AVG- Rubber vibration dampers (F). Reduce vibrations transmitted to the floor by compressors and fans during normal operating conditions (until 85%).

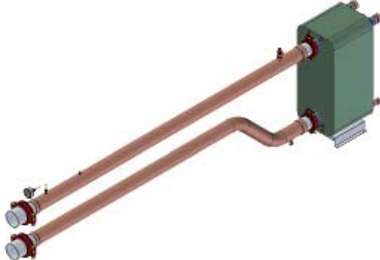
AVM- Spring vibration dampers (F). Reduce vibrations transmitted to the floor by compressors and fans during normal operating conditions (until 90%).

ACCESSORIES AND OPTIONAL EQUIPMENT

VICTAULIC CONNECTION KIT



COMPLETE PIPE KIT



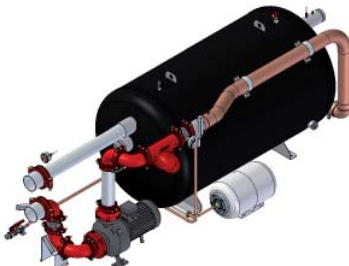
WATER STORAGE TANK PIPE KIT



M1P AM 2P STD



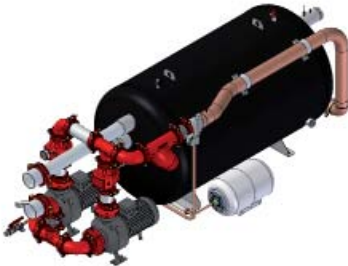
M1P AM 2P HP1



M1P PS 2P STD



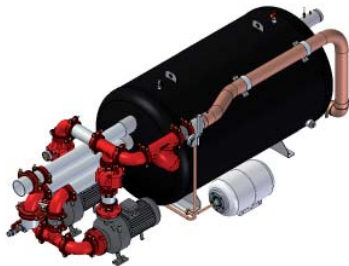
M2P AM 2P STD



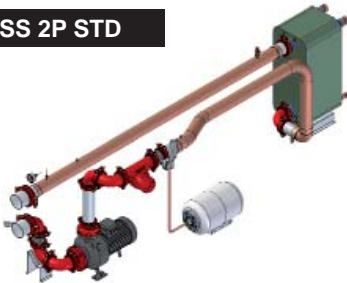
M2P AM 2P HP1



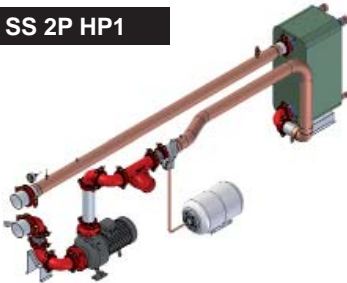
M2P PS 2P STD



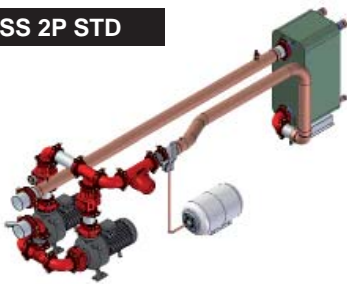
M1P SS 2P STD



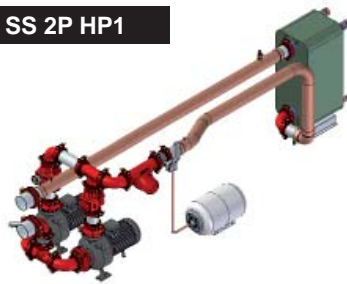
M1P SS 2P HP1



M2P SS 2P STD



M2P SS 2P HP1



ACCESSORIES AND OPTIONAL EQUIPMENT

Electrical accessories

TP - Low and High pressure transducers (M). Allow the display of the suction and discharge pressures of compressors. Their presence activates an advanced defrost and condensation control logic and the ATC (Advanced Temperature Control) to prevent high pressure alarm due to high external air temperature.

RAG- Storage tank electrical heater (F). Keeps water in storage tank above freezing point to avoid risk of icing during winter stops it is activated together with plate heat exchanger electrical heater.

TAT- High Temperature Thermostat (M). Two thermostats in series on compressors outlet pipes preserve operation not allowing temperature to rise up than a specified non adjustable value.

CR- Remote control panel (F). Replies every control and visualization of the onboard control panel.

INT- Serial interface (M). Allows serial communication on RS485 by MODBUS protocol.

MTC - Magnetothermic switch (M). Magnetothermic switch on all loads place of fuses.

SS - Soft Starter (M). Soft starter on compressors allow to reduce to about a 60% nominal inrush current.

FLS - Flow switch (F). Paddle flow switch on the water circuit to avoid the risk of freezing if the water flow is shut off for some reason.

RIF - Capacitors for power factor corrections (M). Capacitors for power factor corrections increase power factor $\cos \varphi (> 0.91)$ and reduce power input.

CSF - Voltage monitor and sequence meter (M). The device enables control of the correct sequence of power phases and the lack of any phases.

KOP - Programmer clock (M). Allows the unit to be turned on and off depending on the programmed time setting (up to 14 switching actions can be programmed as required throughout the 7 days of the week).

DCC - Head pressure control (M). (as standard for Low Noise unit AS and for eXtra Low Noise unit AX).

The device is made by 2 electrical drivers that, by means of phase cutting, control the fans speed rotation, with the scope of maintaining the condensation pressure inside the correct operating limits.

Mechanical options

Special finned heat exchangers

- Coils with copper fins
- Coils with tin-coated copper fins
- Coils with aluminium fins with acrylic, epoxy or hydrophilic coating.

Electrical options

Other power source voltage rating (contact our technical department).

GENERAL TECHNICAL SPECIFICATION

General technical specifications

MODELS	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM	
Power supply	400-3-50									V-ph-Hz	
Refrigerant type	R410A									-	
Refrigeration circuits	2									N°	
Compressor specifications											
Type	scroll									-	
Quantity	4									N°	
Oil charge CP1	3.25	3.25	4.7	4.7	6.8	6.8	6.3	6.3	6.3	l	
Oil charge CP2	3.25	4.7	4.7	6.8	6.8	6.3	6.3	6.3	6.3	l	
Oil charge CP3	3.25	3.25	4.7	4.7	6.8	6.8	6.3	6.3	6.3	l	
Oil charge CP4	3.25	4.7	4.7	6.8	6.8	6.3	6.3	6.3	6.3	l	
Load steps	0-25-50-75-100									%	
Heat Exchanger											
Type	Brazed plates									-	
Quantity	1									N°	
Total water capacity	7.3	8.3	9.5	10.8	12.0	14.2	23.0	25.7	29.3	l	
Coils specifications											
Type	Aluminum fins and copper tubes									-	
Quantity	2									N°	
Total area	5.54	5.54	5.54	5.54	5.54	5.54	7.41	7.41	7.41	m ²	
Fan specifications											
Type	Axial									-	
Quantity	4	4	4	4	6	6	6	8	8	N°	
Maximum rotation speed	AB									900	rpm
	AS									750	rpm
	AX									600	rpm
Total air flow rate	AB	84350	82920	82920	79760	124380	119640	130599	165840	159520	m ³ /h
	AS	70292	69100	69100	66467	103650	99700	108833	138200	132933	m ³ /h
	AX	56233	55280	55280	53173	82920	79760	87066	110560	106347	m ³ /h
Power input	7.2	7.2	7.2	7.2	10.8	10.8	10.8	14.4	14.4	kW	
Water Storage Tank (SAA accessory)											
Water volume	325					710				l	
Surge chamber volume										24	l
Safety valve setting										600	kPa
Surge chamber default pressure										150	kPa
Max. operating pressure										800	kPa

Data referred to standard operating condition.
(SAA): with storage tank

NOMINAL PERFORMANCES

Standard unit AB - MEDIUM TEMPERATURE PLANT

MOD.		160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
IR	Cooling mode A35W7 (source: air 35°C d.b. / system: water in 12°C out 7°C)										
	Cooling capacity (E)	162	179	201	230	257	292	326	371	413	kW
	Compressor power input	47.7	54.0	61.9	71.1	77.4	89.7	101	112	128	kW
	Total power input	54.9	61.2	69.1	78.3	88.2	100	112	127	142	kW
	EER (E)	2.95	2.92	2.91	2.94	2.91	2.92	2.91	2.92	2.91	-
	ESEER (E)	4.13	4.09	4.07	4.11	4.08	4.09	4.08	4.09	4.07	-
	Water flow rate	7.74	8.55	9.60	11.0	12.3	14.0	15.6	17.7	19.7	l/s
	Water pressure drop (E)	55	54	62	65	67	71	59	61	62	kPa
PL	Cooling mode A35W7 (source: air 35°C d.b. / system: water in 12°C out 7°C)										
	Cooling capacity (E)	155	172	194	217	246	278	312	360	401	kW
	Compressor power input	47.0	53.3	60.7	69.5	76.9	88.4	100	111	125	kW
	Total power input	54.2	60.5	67.9	76.7	87.7	99.2	111	126	140	kW
	EER (E)	2.86	2.84	2.86	2.83	2.81	2.80	2.81	2.86	2.86	-
	ESEER (E)	4.00	3.98	4.00	3.96	3.93	3.92	3.94	4.00	4.01	-
	Water flow rate	7.41	8.22	9.27	10.4	11.8	13.3	14.9	17.2	19.2	l/s
	Water pressure drop (E)	50	50	58	58	62	64	54	58	59	kPa
	Heating mode A7W45 (source: air 7°C d.b. 6°C w.b. / system: water in 40°C out 45°C)										
	Heating capacity (E)	168	189	213	238	270	305	342	391	435	kW
	Compressor power input	48.1	55.1	62.9	71.7	79.0	90.4	102	114	129	kW
	Total power input	55.3	62.3	70.1	78.9	89.8	101	113	128	143	kW
	COP (E)	3.04	3.03	3.04	3.02	3.01	3.02	3.03	3.05	3.04	-
	Water flow rate	8.03	9.03	10.2	11.4	12.9	14.6	16.3	18.7	20.8	l/s
	Water pressure drop (E)	59	60	70	69	74	77	65	68	69	kPa
	Heating mode A2W45 (source: air 2°C d.b. 1°C w.b. / system: water in 40°C out 45°C)										
	Heating capacity	153	172	194	217	246	278	311	356	396	kW
	Compressor power input	47.4	54.3	62.0	70.6	77.8	89.0	100	112	127	kW
Total power input	54.6	61.5	69.2	77.8	88.6	99.8	111	127	141	kW	
COP	2.80	2.80	2.80	2.79	2.78	2.79	2.80	2.80	2.81	-	
Water flow rate	7.30	8.22	9.26	10.3	11.7	13.3	14.9	17.0	18.9	l/s	
Water pressure drop	49	50	58	57	61	64	54	57	57	kPa	

(E): Data declared according to EUROVENT LCP certification programme. The values are for units without options and accessories.

Standard unit AB - LOW TEMPERATURE PLANT

MOD.		160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
IR	Cooling mode A35W18 (source: air 35°C d.b. / system: water in 23°C out 18°C)										
	Cooling capacity	207	229	257	294	329	374	417	475	529	kW
	Compressor power input	50.6	57.2	65.6	75.4	82.0	95.1	107	119	136	kW
	Total power input	57.8	64.4	72.8	82.6	92.8	106	118	133	150	kW
	EER	3.58	3.56	3.53	3.56	3.55	3.53	3.53	3.57	3.53	-
	Water flow rate	9.91	10.9	12.3	14.1	15.7	17.9	19.9	22.7	25.3	l/s
	Water pressure drop	90	87	102	106	110	116	97	101	102	kPa
PL	Cooling mode A35W18 (source: air 35°C d.b. / system: water in 23°C out 18°C)										
	Cooling capacity	198	220	248	278	315	356	399	461	513	kW
	Compressor power input	49.8	56.5	64.3	73.7	81.5	93.7	106	118	133	kW
	Total power input	57.0	63.7	71.5	80.9	92.3	105	117	132	147	kW
	EER	3.47	3.45	3.47	3.44	3.41	3.39	3.41	3.49	3.49	-
	Water flow rate	9.48	10.5	11.9	13.3	15.0	17.0	19.1	22.0	24.5	l/s
	Water pressure drop	82	81	95	95	100	105	89	95	96	kPa
	Heating mode A7W35 (source: air 7°C d.b. 6°C w.b. / system: water in 30°C out 35°C)										
	Heating capacity	178	200	226	252	286	323	363	414	461	kW
	Compressor power input	40.9	46.8	53.5	60.9	67.2	76.8	86.7	96.9	110	kW
	Total power input	48.1	54.0	60.7	68.1	78.0	87.6	97.5	111	124	kW
	COP	3.70	3.70	3.72	3.70	3.67	3.69	3.72	3.73	3.72	-
	Water flow rate	8.51	9.57	10.8	12.1	13.7	15.4	17.3	19.8	22.0	l/s
	Water pressure drop	66	67	79	78	84	86	73	77	77	kPa
	Heating mode A2W35 (source: air 2°C d.b. 1°C w.b. / system: water in 30°C out 35°C)										
	Heating capacity	159	179	202	225	256	289	324	370	412	kW
	Compressor power input	38.6	44.2	50.5	57.6	63.4	72.6	81.9	91.5	104	kW
	Total power input	45.8	51.4	57.7	64.8	74.2	83.4	92.7	106	118	kW
COP	3.47	3.48	3.50	3.47	3.45	3.47	3.50	3.49	3.49	-	
Water flow rate	7.60	8.55	9.63	10.8	12.2	13.8	15.5	17.7	19.7	l/s	
Water pressure drop	53	54	62	62	66	69	59	61	62	kPa	

NOMINAL PERFORMANCES

Low noise unit AS - MEDIUM TEMPERATURE PLANT

MODELLO		160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
IR	Cooling mode A35W7 (source: air 35°C d.b. / system: water in 12°C out 7°C)										
	Cooling capacity (E)	156	172	193	221	247	280	313	356	396	kW
	Compressor power input	51.5	58.3	66.9	76.8	83.6	96.9	109	121	138	kW
	Total power input	58.7	65.5	74.1	84.0	94.4	108	120	135	152	kW
	EER (E)	2.66	2.63	2.60	2.63	2.62	2.59	2.61	2.64	2.61	-
	ESEER (E)	3.72	3.68	3.65	3.68	3.66	3.63	3.65	3.69	3.65	-
	Water flow rate	7.45	8.22	9.22	10.6	11.8	13.4	15.0	17.0	18.9	l/s
	Water pressure drop ^(E)	51	50	57	60	62	65	55	57	57	kPa
IR	Cooling mode A35W7 (source: air 35°C d.b. / system: water in 12°C out 7°C)										
	Cooling capacity ^(E)	149	165	186	208	236	267	300	346	385	kW
	Compressor power input	50.8	57.6	65.6	75.1	83.1	95.5	108	120	135	kW
	Total power input	58.0	64.8	72.8	82.3	93.9	106	119	134	149	kW
	EER (E)	2.57	2.55	2.55	2.53	2.51	2.52	2.52	2.58	2.58	-
	ESEER (E)	3.60	3.56	3.58	3.54	3.52	3.53	3.53	3.61	3.62	-
	Water flow rate	7.12	7.88	8.89	9.94	11.3	12.8	14.3	16.5	18.4	l/s
	Water pressure drop (E)	46	46	53	53	57	59	50	53	54	kPa
	Heating mode A7W45 (source: air 7°C d.b. 6°C w.b. / system: water in 40°C out 45°C)										
	Heating capacity (E)	161	181	204	228	259	293	328	375	418	kW
	Compressor power input	45.7	52.3	59.8	68.1	75.1	85.9	97.0	108	123	kW
	Total power input	52.9	59.5	67.0	75.3	85.9	96.7	108	122	137	kW
	COP (E)	3.04	3.04	3.04	3.03	3.02	3.03	3.04	3.07	3.05	-
	Water flow rate	7.69	8.65	9.8	10.9	12.4	14.0	15.7	17.9	20.0	l/s
	Water pressure drop (E)	54	55	64	63	69	71	60	63	64	kPa
	Heating mode A2W45 (source: air 2°C d.b. 1°C w.b. / system: water in 40°C out 45°C)										
	Heating capacity	147	165	186	207	236	267	298	341	380	kW
	Compressor power input	45.0	51.5	58.9	67.1	74.0	84.6	95.5	106	121	kW
Total power input	52.2	58.7	66.1	74.3	84.8	95.4	106	121	136	kW	
COP	2.82	2.81	2.81	2.79	2.78	2.81	2.81	2.82	2.79	-	
Water flow rate	7.00	7.87	8.87	9.91	11.3	12.7	14.3	16.3	18.2	l/s	
Water pressure drop	45	46	53	52	57	58	50	52	53	kPa	

(E): Data declared according to EUROVENT LCP certification programme. The values are for units without options and accessories.

Low noise unit AS - LOW TEMPERATURE PLANT

MODELLO		160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
IR	Cooling mode A35W18 (source: air 35°C d.b. / system: water in 23°C out 18°C)										
	Cooling capacity	200	220	247	283	316	358	401	456	507	kW
	Compressor power input	54.6	61.8	70.9	81.4	88.6	103	116	128	146	kW
	Total power input	61.8	69.0	78.1	88.6	99.4	114	126	143	161	kW
	EER	3.24	3.19	3.16	3.19	3.18	3.14	3.18	3.19	3.15	-
	Water flow rate	9.54	10.5	11.8	13.5	15.1	17.1	19.1	21.8	24.2	l/s
	Water pressure drop	83	81	94	97	102	106	89	93	94	kPa
IR	Cooling mode A35W18 (source: air 35°C d.b. / system: water in 23°C out 18°C)										
	Cooling capacity	191	211	238	266	302	342	384	443	493	kW
	Compressor power input	53.8	61.1	69.5	79.6	88.1	101	114	127	143	kW
	Total power input	61.0	68.3	76.7	86.8	98.9	112	125	142	158	kW
	EER	3.13	3.09	3.10	3.06	3.05	3.05	3.07	3.12	3.12	-
	Water flow rate	9.11	10.1	11.4	12.7	14.4	16.3	18.3	21.2	23.5	l/s
	Water pressure drop	76	75	88	86	92	96	82	88	88	kPa
	Heating mode A7W35 (source: air 7°C d.b. 6°C w.b. / system: water in 30°C out 35°C)										
	Heating capacity	171	192	216	242	275	311	348	398	443	kW
	Compressor power input	38.8	44.5	50.8	57.9	63.8	73.0	82.5	91.8	105	kW
	Total power input	46.0	51.7	58.0	65.1	74.6	83.8	93.3	106	119	kW
	COP	3.72	3.71	3.72	3.72	3.69	3.71	3.73	3.75	3.72	-
	Water flow rate	8.15	9.17	10.3	11.5	13.1	14.8	16.6	19.0	21.2	l/s
	Water pressure drop	61	62	71	71	76	79	67	71	72	kPa
	Heating mode A2W35 (source: air 2°C d.b. 1°C w.b. / system: water in 30°C out 35°C)										
	Heating capacity	152	171	193	216	245	277	310	355	396	kW
	Compressor power input	36.7	42.0	48.0	54.7	60.3	69.0	77.9	86.7	98.7	kW
	Total power input	43.9	49.2	55.2	61.9	71.1	79.8	88.7	101	113	kW
COP	3.46	3.48	3.50	3.49	3.45	3.47	3.49	3.51	3.50	-	
Water flow rate	7.28	8.18	9.22	10.3	11.7	13.2	14.8	17.0	18.9	l/s	
Water pressure drop	48	49	57	57	61	63	53	57	57	kPa	

NOMINAL PERFORMANCES

Extra low noise unit AX - MEDIUM TEMPERATURE PLANT

MODELLO		160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
R	Cooling mode A35W7 (source: air 35°C d.b. / system: water in 12°C out 7°C)										
	Cooling capacity (E)	152	168	189	216	242	274	306	349	388	kW
	Compressor power input	52.9	59.9	68.7	78.9	85.9	99.6	112	124	142	kW
	Total power input	60.1	67.1	75.9	86.1	96.7	110	123	138	156	kW
	EER (E)	2.53	2.50	2.49	2.51	2.50	2.49	2.49	2.53	2.49	-
	ESEER (E)	3.54	3.51	3.49	3.51	3.50	3.49	3.48	3.54	3.48	-
	Water flow rate	7.26	8.03	9.03	10.3	11.6	13.1	14.6	16.7	18.5	l/s
	Water pressure drop (E)	48	47	55	57	60	62	52	55	55	kPa
R	Cooling mode A35W7 (source: air 35°C d.b. / system: water in 12°C out 7°C)										
	Cooling capacity (E)	146	162	182	204	231	261	293	338	377	kW
	Compressor power input	52.2	59.2	67.4	77.1	85.4	98.1	111	123	139	kW
	Total power input	59.4	66.4	74.6	84.3	96.2	109	122	137	153	kW
	EER (E)	2.46	2.44	2.44	2.42	2.40	2.39	2.40	2.47	2.46	-
	ESEER (E)	3.44	3.42	3.42	3.39	3.36	3.35	3.36	3.45	3.45	-
	Water flow rate	6.98	7.74	8.70	9.75	11.0	12.5	14.0	16.1	18.0	l/s
	Water pressure drop (E)	44	44	51	51	54	57	48	51	52	kPa
	Heating mode A7W45 (source: air 7°C d.b. 6°C w.b. / system: water in 40°C out 45°C)										
	Heating capacity (E)	160	180	202	226	257	290	325	371	413	kW
	Compressor power input	44.7	51.2	58.5	66.7	73.5	84.1	94.9	106	120	kW
	Total power input	51.9	58.4	65.7	73.9	84.3	94.9	106	120	134	kW
	COP (E)	3.08	3.08	3.07	3.06	3.05	3.06	3.07	3.09	3.08	-
	Water flow rate	7.64	8.60	9.65	10.8	12.3	13.9	15.5	17.7	19.7	l/s
	Water pressure drop (E)	53	54	63	62	67	70	59	61	62	kPa
	Heating mode A2W45 (source: air 2°C d.b. 1°C w.b. / system: water in 40°C out 45°C)										
	Heating capacity (E)	146	164	184	206	234	264	296	338	376	kW
	Compressor power input	44.0	50.4	57.6	65.7	72.4	82.8	93.5	104	118	kW
Total power input	51.2	57.6	64.8	72.9	83.2	93.6	104	119	133	kW	
COP (E)	2.85	2.85	2.84	2.83	2.81	2.82	2.85	2.84	2.83	-	
Water flow rate	6.96	7.83	8.78	9.83	11.2	12.6	14.1	16.1	18.0	l/s	
Water pressure drop (E)	44	45	52	52	56	57	48	51	52	kPa	

(E): Data declared according to EUROVENT LCP certification programme. The values are for units without options and accessories.

Extra low noise unit AX - LOW TEMPERATURE PLANT

MODELLO		160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
R	Cooling mode A35W18 (source: air 35°C d.b. / system: water in 23°C out 18°C)										
	Cooling capacity	195	215	242	276	310	351	392	447	497	kW
	Compressor power input	56.1	63.5	72.8	83.6	91.1	106	119	131	151	kW
	Total power input	63.3	70.7	80.0	90.8	102	116	130	146	165	kW
	EER	3.08	3.04	3.03	3.04	3.04	3.03	3.02	3.06	3.01	-
	Water flow rate	9.30	10.3	11.6	13.2	14.8	16.8	18.7	21.3	23.7	l/s
	Water pressure drop	79	78	91	93	98	102	85	89	90	kPa
R	Cooling mode A35W18 (source: air 35°C d.b. / system: water in 23°C out 18°C)										
	Cooling capacity	187	207	233	261	296	334	375	433	483	kW
	Compressor power input	55.3	62.8	71.4	81.7	90.5	104	118	130	147	kW
	Total power input	62.5	70.0	78.6	88.9	101	115	128	145	162	kW
	EER	2.99	2.96	2.96	2.94	2.93	2.90	2.93	2.99	2.98	-
	Water flow rate	8.93	9.91	11.1	12.5	14.1	16.0	17.9	20.7	23.1	l/s
	Water pressure drop	73	72	83	83	89	93	78	84	85	kPa
	Heating mode A7W35 (source: air 7°C d.b. 6°C w.b. / system: water in 30°C out 35°C)										
	Heating capacity	170	191	214	240	272	307	345	393	438	kW
	Compressor power input	38.0	43.5	49.7	56.7	62.5	71.5	80.7	90.1	102	kW
	Total power input	45.2	50.7	56.9	63.9	73.3	82.3	91.5	105	116	kW
	COP	3.76	3.77	3.76	3.76	3.71	3.73	3.77	3.74	3.78	-
	Water flow rate	8.10	9.12	10.2	11.4	13.0	14.7	16.5	18.8	20.9	l/s
	Water pressure drop	60	61	70	69	75	78	66	69	70	kPa
	Heating mode A2W35 (source: air 2°C d.b. 1°C w.b. / system: water in 30°C out 35°C)										
	Heating capacity	151	170	191	214	243	274	308	351	391	kW
	Compressor power input	35.9	41.1	47.0	53.5	59.0	67.5	76.2	85.1	96.3	kW
	Total power input	43.1	48.3	54.2	60.7	69.8	78.3	87.0	99.5	111	kW
COP	3.50	3.52	3.52	3.53	3.48	3.50	3.54	3.53	3.52	-	
Water flow rate	7.23	8.14	9.13	10.2	11.6	13.1	14.7	16.8	18.7	l/s	
Water pressure drop	48	49	56	56	60	62	53	55	56	kPa	

STANDARD PERFORMANCES - IR COOLING UNIT ONLY

Performance - Standard unit AB

MOD.	TW	OUTDOOR AIR TEMPERATURE (°C D.B.)													
		20		25		30		35		40		45		50	
		kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa
160.4	5	185	33.5	173	38.5	163	42.4	153	46.8	143	51.6	132	56.2	121	60.8
	6	190	33.8	177	38.9	168	42.8	157	47.2	146	52.0	136	56.7	125	61.3
	7	196	34.1	183	39.3	173	43.3	162	47.7	151	52.6	140	57.3	128	62.0
	8	201	34.5	188	39.7	178	43.7	167	48.2	155	53.2	144	58.0	-	-
	9	207	34.9	193	40.1	182	44.2	171	48.7	159	53.7	148	58.5	-	-
	10	212	35.2	198	40.5	187	44.6	176	49.2	163	54.2	151	59.1	-	-
	11	218	35.5	203	40.9	192	45.1	180	49.7	168	54.8	155	59.7	-	-
12	223	35.9	209	41.3	197	45.5	185	50.2	172	55.3	160	60.3	-	-	
180.4	5	204	37.9	191	43.6	180	48.0	169	53.0	157	58.4	146	63.6	134	68.8
	6	210	38.2	196	44.0	185	48.5	174	53.5	162	58.9	150	64.2	138	69.4
	7	216	38.6	202	44.5	191	49.0	179	54.0	167	59.5	154	64.9	142	70.2
	8	222	39.1	207	44.9	196	49.5	184	54.6	171	60.2	159	65.6	-	-
	9	228	39.5	213	45.4	202	50.0	189	55.1	176	60.8	163	66.3	-	-
	10	234	39.8	219	45.8	207	50.5	194	55.7	181	61.4	167	66.9	-	-
	11	240	40.2	224	46.3	212	51.0	199	56.2	185	62.0	172	67.6	-	-
12	247	40.6	230	46.7	218	51.5	205	56.8	190	62.6	176	68.2	-	-	
200.4	5	229	43.4	214	50.0	203	55.1	190	60.7	177	66.9	164	72.9	150	78.9
	6	236	43.8	220	50.4	208	55.6	195	61.3	182	67.5	168	73.6	155	79.6
	7	243	44.3	227	51.0	214	56.1	201	61.9	187	68.2	173	74.4	159	80.4
	8	250	44.8	233	51.5	220	56.8	207	62.6	192	69.0	178	75.2	-	-
	9	256	45.2	239	52.0	226	57.3	212	63.2	198	69.7	183	76.0	-	-
	10	263	45.7	246	52.6	232	57.9	218	63.8	203	70.4	188	76.7	-	-
	11	270	46.1	252	53.1	238	58.5	224	64.5	208	71.1	193	77.5	-	-
12	277	46.6	259	53.6	245	59.0	230	65.1	214	71.7	198	78.2	-	-	
230.4	5	263	49.9	245	57.4	232	63.2	217	69.7	202	76.9	187	83.8	172	90.6
	6	270	50.4	252	57.9	238	63.8	223	70.4	208	77.6	193	84.6	177	91.4
	7	278	50.9	259	58.5	245	64.5	230	71.1	214	78.4	198	85.4	182	92.4
	8	286	51.4	267	59.2	252	65.2	237	71.9	220	79.2	204	86.4	-	-
	9	293	51.9	274	59.8	259	65.9	243	72.6	226	80.0	209	87.2	-	-
	10	301	52.5	281	60.4	266	66.5	249	73.3	232	80.8	215	88.1	-	-
	11	309	53.0	288	61.0	273	67.2	256	74.0	238	81.6	220	89.0	-	-
12	317	53.5	296	61.5	280	67.8	263	74.8	245	82.4	226	89.8	-	-	
260.4	5	293	54.3	274	62.5	259	68.8	243	75.9	226	83.7	209	91.2	192	98.6
	6	301	54.8	281	63.1	266	69.5	250	76.6	232	84.4	215	92.1	198	99.5
	7	310	55.4	290	63.7	274	70.2	257	77.4	239	85.3	221	93.0	203	100.6
	8	319	56.0	298	64.4	282	71.0	264	78.3	246	86.3	228	94.0	-	-
	9	328	56.6	306	65.1	289	71.7	272	79.0	253	87.1	234	95.0	-	-
	10	337	57.1	314	65.7	297	72.4	279	79.8	259	88.0	240	95.9	-	-
	11	345	57.7	322	66.4	305	73.1	286	80.6	266	88.8	246	96.9	-	-
12	355	58.2	331	67.0	313	73.8	294	81.4	273	89.7	253	97.8	-	-	
290.4	5	333	62.9	311	72.4	294	79.8	276	88.0	257	97.0	238	106	219	114
	6	343	63.5	320	73.1	302	80.5	284	88.8	264	97.9	244	107	225	115
	7	353	64.2	329	73.8	311	81.4	292	89.7	272	98.9	252	108	231	117
	8	363	64.9	338	74.7	320	82.3	300	90.7	279	100.0	259	109	-	-
	9	372	65.5	348	75.4	329	83.1	309	91.6	287	101.0	266	110	-	-
	10	382	66.2	357	76.2	338	83.9	317	92.5	295	102.0	273	111	-	-
	11	392	66.8	366	76.9	346	84.7	325	93.4	302	103	280	112	-	-
12	403	67.5	376	77.6	356	85.6	334	94.3	310	104	288	113	-	-	
330.4	5	372	70.9	347	81.5	328	89.8	308	99.0	287	109	266	119	244	129
	6	382	71.5	357	82.3	338	90.7	317	100.0	295	110	273	120	251	130
	7	394	72.3	367	83.1	347	91.6	326	101.0	303	111	281	121	258	131
	8	405	73.1	378	84.1	357	92.6	335	102.1	312	113	289	123	-	-
	9	416	73.8	388	84.9	367	93.5	344	103.1	320	114	297	124	-	-
	10	427	74.5	398	85.7	377	94.5	354	104	329	115	305	125	-	-
	11	438	75.3	409	86.6	386	95.4	363	105	337	116	312	126	-	-
12	450	76.0	420	87.4	397	96.3	372	106	347	117	321	128	-	-	
375.4	5	423	78.6	395	90.4	374	99.6	351	110	326	121	302	132	278	143
	6	435	79.3	406	91.3	384	100.6	360	111	335	122	311	133	285	144
	7	448	80.1	418	92.2	395	101.6	371	112	345	123	320	135	294	146
	8	461	81.0	430	93.2	407	102.7	382	113	355	125	329	136	-	-
	9	473	81.8	442	94.2	418	104	392	114	365	126	338	137	-	-
	10	486	82.6	453	95.1	429	105	402	116	374	127	347	139	-	-
	11	498	83.5	465	96.0	440	106	413	117	384	129	356	140	-	-
12	512	84.3	478	97.0	452	107	424	118	394	130	365	142	-	-	
420.4	5	471	89.8	440	103	416	114	390	126	363	138	336	151	309	163
	6	484	90.7	452	104	428	115	401	127	373	140	346	152	318	165
	7	499	91.6	465	105	440	116	413	128	384	141	356	154	327	166
	8	513	92.6	479	107	453	117	425	129	395	143	366	156	-	-
	9	527	93.5	492	108	465	119	436	131	406	144	376	157	-	-
	10	541	94.4	505	109	477	120	448	132	417	145	386	159	-	-
	11	555	95.4	518	110	490	121	459	133	427	147	396	160	-	-
12	570	96.3	532	111	503	122	472	135	439	148	407	162	-	-	

TW= Outlet water temperature °C

kWf = Cooling capacity (kW).

kWa = Compressor power input (kW)

The standard performances refer to a 5°C temperature difference between the water entering and leaving the heat exchanger and to operation of the unit with all fans at nominal or maximum speed. A 0.44 x 10⁻⁴ m² K/W fouling factor has also been considered with the unit installed at zero meters above sea level (Pb = 1013mbar).

STANDARD PERFORMANCES - IR COOLING UNIT ONLY

Performance - Low noise unit AS

MOD.	TW	OUTDOOR AIR TEMPERATURE (°C D.B.)													
		20		25		30		35		40		45		50	
		kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa
160.4	5	178	36.1	166	41.6	157	45.8	147	50.5	137	55.7	127	60.7	117	65.6
	6	183	36.5	171	42.0	162	46.2	152	51.0	141	56.2	131	61.3	120	66.2
	7	188	36.8	176	42.4	166	46.7	156	51.5	145	56.8	134	61.9	123	66.9
	8	194	37.3	181	42.9	171	47.2	160	52.1	149	57.4	138	62.6	-	-
	9	199	37.6	186	43.3	176	47.7	165	52.6	153	58.0	142	63.2	-	-
	10	204	38.0	191	43.7	180	48.2	169	53.1	157	58.5	146	63.8	-	-
	11	210	38.4	196	44.2	185	48.6	174	53.6	161	59.1	150	64.4	-	-
12	215	38.7	201	44.6	190	49.1	178	54.2	166	59.7	154	65.1	-	-	
180.4	5	196	40.9	183	47.1	173	51.9	163	57.2	151	63.0	140	68.7	129	74.3
	6	202	41.3	188	47.5	178	52.3	167	57.7	155	63.6	144	69.3	132	75.0
	7	208	41.7	194	48.0	183	52.9	172	58.3	160	64.3	148	70.1	136	75.7
	8	214	42.2	199	48.5	188	53.5	177	58.9	165	65.0	152	70.8	-	-
	9	219	42.6	205	49.0	194	54.0	182	59.5	169	65.6	157	71.5	-	-
	10	225	43.0	210	49.5	199	54.5	187	60.1	174	66.3	161	72.2	-	-
	11	231	43.4	216	50.0	204	55.1	191	60.7	178	66.9	165	73.0	-	-
12	237	43.9	221	50.5	209	55.6	197	61.3	183	67.6	169	73.7	-	-	
200.4	5	220	46.9	206	54.0	194	59.5	182	65.6	170	72.3	157	78.8	144	85.2
	6	226	47.4	211	54.5	200	60.1	188	66.2	174	73.0	162	79.6	148	86.0
	7	233	47.9	217	55.1	206	60.7	193	66.9	180	73.7	166	80.4	153	86.9
	8	240	48.4	224	55.7	211	61.3	198	67.6	185	74.6	171	81.3	-	-
	9	246	48.9	230	56.2	217	62.0	204	68.3	190	75.3	176	82.1	-	-
	10	253	49.4	236	56.8	223	62.6	209	69.0	195	76.0	180	82.9	-	-
	11	259	49.8	242	57.4	229	63.2	215	69.7	200	76.8	185	83.7	-	-
12	266	50.3	249	57.9	235	63.8	221	70.3	205	77.5	190	84.5	-	-	
230.4	5	252	53.9	235	62.0	223	68.3	209	75.3	194	83.0	180	90.5	165	97.9
	6	259	54.4	242	62.6	229	69.0	215	76.0	200	83.8	185	91.4	170	98.8
	7	267	54.9	249	63.2	235	69.7	221	76.8	206	84.6	190	92.3	175	99.8
	8	274	55.6	256	63.9	242	70.4	227	77.6	211	85.6	196	93.3	-	-
	9	282	56.1	263	64.6	249	71.1	234	78.4	217	86.4	201	94.2	-	-
	10	289	56.7	270	65.2	255	71.8	240	79.2	223	87.3	207	95.2	-	-
	11	297	57.2	277	65.8	262	72.5	246	80.0	229	88.2	212	96.1	-	-
12	305	57.8	285	66.5	269	73.2	253	80.8	235	89.0	218	97.0	-	-	
260.4	5	282	58.7	263	67.5	249	74.4	234	82.0	217	90.4	201	98.5	185	107
	6	290	59.2	270	68.1	256	75.1	240	82.8	223	91.2	207	99.4	190	108
	7	298	59.8	278	68.8	263	75.8	247	83.6	230	92.1	213	100.5	196	109
	8	307	60.5	286	69.6	271	76.7	254	84.5	236	93.2	219	101.6	-	-
	9	315	61.1	294	70.3	278	77.4	261	85.4	243	94.1	225	102.6	-	-
	10	323	61.7	302	71.0	285	78.2	268	86.2	249	95.0	231	103.6	-	-
	11	332	62.3	310	71.7	293	79.0	275	87.1	256	96.0	237	104.6	-	-
12	341	62.9	318	72.4	301	79.7	282	87.9	263	96.9	243	105.6	-	-	
290.4	5	320	68.0	298	78.2	282	86.2	265	95.0	246	105	228	114	210	123
	6	328	68.6	307	79.0	290	87.0	272	95.9	253	106	234	115	215	125
	7	338	69.3	316	79.8	298	87.9	280	96.9	261	107	241	116	222	126
	8	348	70.1	324	80.6	307	88.9	288	98.0	268	108	248	118	-	-
	9	357	70.8	333	81.5	315	89.7	296	99.0	275	109	255	119	-	-
	10	367	71.5	342	82.3	324	90.6	304	99.9	283	110	262	120	-	-
	11	376	72.2	351	83.1	332	91.5	311	101	290	111	268	121	-	-
12	386	72.9	361	83.9	341	92.4	320	102	298	112	276	122	-	-	
330.4	5	357	76.5	333	88.0	315	97.0	296	107	275	118	255	128	234	139
	6	367	77.2	343	88.8	324	97.9	304	108	283	119	262	130	241	140
	7	378	78.0	353	89.7	334	98.9	313	109	291	120	270	131	248	142
	8	389	78.8	363	90.7	343	100	322	110	299	121	277	132	-	-
	9	399	79.6	373	91.6	352	101	331	111	308	123	285	134	-	-
	10	410	80.4	383	92.5	362	102	340	112	316	124	293	135	-	-
	11	420	81.2	392	93.4	371	103	348	114	324	125	300	136	-	-
12	432	82.0	403	94.4	381	104	358	115	333	126	308	138	-	-	
375.4	5	406	84.9	379	97.7	359	108	337	119	313	131	290	143	266	154
	6	418	85.7	390	98.6	369	109	346	120	322	132	298	144	274	156
	7	430	86.6	401	99.6	379	110	356	121	331	133	307	145	282	157
	8	442	87.5	413	101	390	111	366	122	341	135	315	147	-	-
	9	454	88.4	424	102	401	112	376	124	350	136	324	148	-	-
	10	466	89.3	435	103	411	113	386	125	359	138	333	150	-	-
	11	478	90.2	446	104	422	114	396	126	368	139	341	151	-	-
12	491	91.0	458	105	433	115	407	127	378	140	351	153	-	-	
420.4	5	452	96.8	422	111	399	123	374	135	348	149	323	163	296	176
	6	465	97.7	434	112	410	124	385	137	358	151	332	164	305	177
	7	478	98.7	446	114	422	125	396	138	368	152	341	166	313	179
	8	492	99.8	459	115	434	127	407	140	379	154	351	168	-	-
	9	505	101	472	116	446	128	418	141	389	155	361	169	-	-
	10	519	102	484	117	458	129	430	142	400	157	370	171	-	-
	11	532	103	496	118	469	130	441	144	410	158	380	173	-	-
12	546	104	510	119	482	132	452	145	421	160	390	174	-	-	

TW= Outlet water temperature °C

kWf = Cooling capacity (kW).

kWa = Compressor power input (kW)

The standard performances refer to a 5°C temperature difference between the water entering and leaving the heat exchanger and to operation of the unit with all fans at nominal or maximum speed. A 0.44 x 10⁻⁴ m² K/W fouling factor has also been considered with the unit installed at zero meters above sea level (Pb = 1013mbar).

STANDARD PERFORMANCES - IP HEAT PUMP UNITS

Performances in cooling mode - Standard Unit AB

MOD.	TW	OUTDOOR AIR TEMPERATURE (°C D.B.)													
		20		25		30		35		40		45		50	
		kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa
160.4	5	177	33.0	165	37.9	156	41.8	147	46.1	136	50.8	126	55.4	116	59.9
	6	182	33.3	170	38.3	160	42.2	151	46.5	140	51.3	130	55.9	119	60.4
	7	187	33.6	175	38.7	165	42.6	155	47.0	144	51.8	134	56.5	123	61.1
	8	192	34.0	180	39.1	170	43.1	159	47.5	148	52.4	137	57.1	-	-
	9	198	34.3	185	39.5	175	43.5	164	48.0	152	52.9	141	57.7	-	-
	10	203	34.7	189	39.9	179	44.0	168	48.5	156	53.4	145	58.2	-	-
	11	208	35.0	194	40.3	184	44.4	172	48.9	160	54.0	149	58.8	-	-
12	214	35.4	200	40.7	189	44.8	177	49.4	165	54.5	153	59.4	-	-	
180.4	5	196	37.4	183	43.0	173	47.4	163	52.3	151	57.6	140	62.8	129	67.9
	6	202	37.7	188	43.4	178	47.9	167	52.8	155	58.2	144	63.4	132	68.5
	7	208	38.1	194	43.9	183	48.3	172	53.3	160	58.7	148	64.0	136	69.3
	8	214	38.6	199	44.4	188	48.9	177	53.9	165	59.4	152	64.8	-	-
	9	219	38.9	205	44.8	194	49.4	182	54.4	169	60.0	157	65.4	-	-
	10	225	39.3	210	45.3	199	49.9	187	55.0	174	60.6	161	66.1	-	-
	11	231	39.7	216	45.7	204	50.3	191	55.5	178	61.2	165	66.7	-	-
12	237	40.1	221	46.1	209	50.8	197	56.0	183	61.8	169	67.4	-	-	
200.4	5	221	42.6	207	49.0	195	54.0	183	59.5	171	65.6	158	71.5	145	77.3
	6	228	43.0	212	49.5	201	54.5	189	60.1	175	66.2	162	72.2	149	78.1
	7	234	43.4	219	50.0	207	55.1	194	60.7	180	66.9	167	72.9	154	78.9
	8	241	43.9	225	50.5	213	55.7	199	61.4	186	67.6	172	73.7	-	-
	9	247	44.3	231	51.0	218	56.2	205	62.0	191	68.3	177	74.5	-	-
	10	254	44.8	237	51.5	224	56.8	210	62.6	196	69.0	181	75.2	-	-
	11	261	45.2	243	52.0	230	57.3	216	63.2	201	69.7	186	76.0	-	-
12	268	45.7	250	52.5	236	57.9	222	63.8	206	70.4	191	76.7	-	-	
230.4	5	248	48.8	231	56.1	219	61.8	205	68.2	191	75.1	177	81.9	162	88.6
	6	255	49.2	238	56.6	225	62.4	211	68.8	196	75.8	182	82.7	167	89.4
	7	262	49.7	245	57.2	231	63.0	217	69.5	202	76.6	187	83.5	172	90.3
	8	269	50.3	251	57.8	238	63.7	223	70.3	208	77.5	192	84.4	-	-
	9	277	50.8	258	58.4	244	64.4	229	71.0	213	78.2	198	85.3	-	-
	10	284	51.3	265	59.0	251	65.0	235	71.7	219	79.0	203	86.1	-	-
	11	291	51.8	272	59.6	257	65.6	241	72.4	225	79.8	208	87.0	-	-
12	299	52.3	279	60.2	264	66.3	248	73.1	231	80.6	214	87.8	-	-	
260.4	5	281	54.0	262	62.1	248	68.4	233	75.4	216	83.1	200	90.6	184	98.0
	6	289	54.5	269	62.7	255	69.0	239	76.1	222	83.9	206	91.5	189	98.9
	7	297	55.0	277	63.3	262	69.7	246	76.9	229	84.8	212	92.4	195	99.9
	8	305	55.6	285	64.0	270	70.5	253	77.7	235	85.7	218	93.4	-	-
	9	314	56.2	293	64.6	277	71.2	260	78.5	242	86.6	224	94.4	-	-
	10	322	56.7	301	65.3	284	71.9	267	79.3	248	87.4	230	95.3	-	-
	11	330	57.3	308	65.9	292	72.6	274	80.1	255	88.3	236	96.2	-	-
12	339	57.9	317	66.6	300	73.3	281	80.9	262	89.1	242	97.2	-	-	
290.4	5	317	62.0	296	71.4	280	78.6	263	86.7	245	95.6	226	104	208	113
	6	326	62.6	304	72.0	288	79.4	270	87.5	251	96.4	233	105	214	114
	7	336	63.2	313	72.8	296	80.2	278	88.4	259	97.4	240	106	220	115
	8	345	63.9	322	73.6	305	81.1	286	89.4	266	98.5	246	107	-	-
	9	355	64.6	331	74.3	313	81.9	294	90.3	273	99.5	253	108	-	-
	10	364	65.2	340	75.0	321	82.7	302	91.2	281	100	260	110	-	-
	11	373	65.9	348	75.8	330	83.5	309	92.1	288	101	266	111	-	-
12	383	66.5	358	76.5	338	84.3	318	93.0	296	102	274	112	-	-	
330.4	5	356	70.2	332	80.7	314	88.9	295	98.1	274	108	254	118	233	127
	6	366	70.8	342	81.5	323	89.8	303	99.0	282	109	261	119	240	129
	7	377	71.5	352	82.3	332	90.7	312	100	290	110	269	120	247	130
	8	387	72.3	362	83.2	342	91.7	321	101	299	111	276	121	-	-
	9	398	73.1	372	84.1	351	92.6	330	102	307	113	284	123	-	-
	10	409	73.8	381	84.9	361	93.5	338	103	315	114	292	124	-	-
	11	419	74.5	391	85.7	370	94.5	347	104	323	115	299	125	-	-
12	430	75.2	402	86.6	380	95.4	356	105	332	116	307	126	-	-	
375.4	5	411	77.9	384	89.6	363	98.7	340	109	317	120	293	131	269	141
	6	422	78.6	394	90.5	373	99.7	350	110	325	121	301	132	277	143
	7	435	79.4	406	91.4	384	101	360	111	335	122	310	133	285	144
	8	447	80.3	417	92.4	394	102	370	112	344	124	319	135	-	-
	9	459	81.1	429	93.3	405	103	380	113	354	125	328	136	-	-
	10	471	81.9	440	94.2	416	104	390	114	363	126	336	138	-	-
	11	483	82.7	451	95.2	427	105	400	116	373	127	345	139	-	-
12	497	83.5	464	96.1	438	106	411	117	383	129	354	140	-	-	
420.4	5	458	87.7	427	101	404	111	379	123	353	135	327	147	300	159
	6	470	88.5	439	102	415	112	390	124	363	136	336	149	308	161
	7	484	89.4	452	103	427	113	401	125	373	138	346	150	317	162
	8	498	90.4	465	104	439	115	412	126	384	139	355	152	-	-
	9	512	91.3	477	105	452	116	424	128	394	141	365	153	-	-
	10	525	92.2	490	106	463	117	435	129	405	142	375	155	-	-
	11	539	93.1	503	107	475	118	446	130	415	143	384	156	-	-
12	553	94.0	516	108	488	119	458	131	426	145	395	158	-	-	

TW= Outlet water temperature °C

kWf = Cooling capacity (kW).

kWa = Compressor power input (kW)

The standard performances refer to a 5°C temperature difference between the water entering and leaving the heat exchanger and to operation of the unit with all fans at nominal or maximum speed. A 0.44 x 10⁻⁴ m² K/W fouling factor has also been considered with the unit installed at zero meters above sea level (Pb = 1013mbar).

STANDARD PERFORMANCES - IP HEAT PUMP UNITS

Performances in cooling mode - Low noise Unit AS

MOD.	TW	OUTDOOR AIR TEMPERATURE (°C D.B.)													
		20		25		30		35		40		45		50	
		kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa
160.4	5	170	35.6	159	41.0	150	45.2	141	49.8	131	54.9	121	59.9	112	64.7
	6	175	36.0	163	41.4	154	45.6	145	50.3	135	55.4	125	60.4	115	65.3
	7	180	36.3	168	41.8	159	46.1	149	50.8	139	56.0	128	61.0	118	66.0
	8	185	36.7	173	42.3	163	46.6	153	51.4	143	56.6	132	61.7	-	-
	9	190	37.1	177	42.7	168	47.1	157	51.9	146	57.2	136	62.3	-	-
	10	195	37.5	182	43.1	172	47.5	162	52.4	150	57.7	139	63.0	-	-
	11	200	37.9	187	43.6	177	48.0	166	52.9	154	58.3	143	63.6	-	-
12	206	38.2	192	44.0	181	48.5	170	53.4	158	58.9	147	64.2	-	-	
180.4	5	188	40.4	176	46.5	166	51.2	156	56.5	145	62.3	134	67.9	123	73.4
	6	194	40.8	181	46.9	171	51.7	160	57.0	149	62.8	138	68.5	127	74.1
	7	199	41.2	186	47.4	176	52.2	165	57.6	154	63.5	142	69.2	131	74.8
	8	205	41.7	191	47.9	181	52.8	170	58.2	158	64.2	146	70.0	-	-
	9	210	42.1	196	48.4	186	53.3	174	58.8	162	64.8	150	70.7	-	-
	10	216	42.5	202	48.9	191	53.9	179	59.4	167	65.5	154	71.4	-	-
	11	222	42.9	207	49.4	196	54.4	184	60.0	171	66.1	158	72.1	-	-
12	228	43.3	212	49.9	201	54.9	189	60.6	175	66.8	162	72.8	-	-	
200.4	5	212	46.0	198	53.0	187	58.3	176	64.3	164	70.9	152	77.3	139	83.6
	6	218	46.5	204	53.5	193	58.9	181	64.9	168	71.6	156	78.0	143	84.4
	7	225	46.9	210	54.0	198	59.5	186	65.6	173	72.3	160	78.8	147	85.2
	8	231	47.5	216	54.6	204	60.2	191	66.3	178	73.1	165	79.7	-	-
	9	237	47.9	221	55.1	209	60.8	197	67.0	183	73.8	169	80.5	-	-
	10	244	48.4	227	55.7	215	61.4	202	67.7	188	74.6	174	81.3	-	-
	11	250	48.9	233	56.2	220	62.0	207	68.3	193	75.3	178	82.1	-	-
12	257	49.4	239	56.8	226	62.6	213	69.0	198	76.0	183	82.9	-	-	
230.4	5	237	52.7	222	60.6	210	66.8	197	73.6	183	81.2	169	88.5	156	95.7
	6	244	53.2	228	61.2	215	67.4	202	74.3	188	81.9	174	89.3	160	96.6
	7	251	53.7	234	61.8	222	68.1	208	75.1	194	82.8	179	90.2	165	97.6
	8	258	54.3	241	62.5	228	68.9	214	75.9	199	83.7	184	91.2	-	-
	9	265	54.9	248	63.1	234	69.6	220	76.7	204	84.5	189	92.2	-	-
	10	272	55.4	254	63.8	240	70.2	226	77.5	210	85.4	194	93.1	-	-
	11	279	56.0	261	64.4	247	70.9	231	78.2	215	86.2	199	94.0	-	-
12	287	56.5	268	65.0	253	71.6	238	79.0	221	87.0	205	94.9	-	-	
260.4	5	269	58.3	251	67.1	238	73.9	223	81.5	208	89.8	192	97.9	177	106
	6	277	58.9	258	67.7	244	74.6	229	82.3	213	90.7	198	98.8	182	107
	7	285	59.5	266	68.4	251	75.4	236	83.1	220	91.6	203	99.9	187	108
	8	293	60.1	273	69.2	259	76.2	243	84.0	226	92.6	209	101	-	-
	9	301	60.7	281	69.9	266	77.0	249	84.9	232	93.5	215	102	-	-
	10	309	61.3	288	70.5	273	77.7	256	85.7	238	94.5	221	103	-	-
	11	317	61.9	296	71.2	280	78.5	263	86.5	244	95.4	226	104	-	-
12	326	62.5	304	71.9	287	79.3	270	87.4	251	96.3	232	105	-	-	
290.4	5	305	67.0	284	77.1	269	84.9	252	93.7	235	103	218	113	200	122
	6	313	67.6	292	77.8	276	85.7	259	94.5	241	104	224	114	205	123
	7	322	68.3	301	78.6	285	86.6	267	95.5	248	105	230	115	211	124
	8	331	69.1	309	79.5	293	87.6	275	96.6	255	106	237	116	-	-
	9	341	69.8	318	80.3	301	88.5	282	97.5	262	107	243	117	-	-
	10	350	70.5	326	81.1	309	89.3	290	98.5	269	109	250	118	-	-
	11	359	71.2	335	81.9	316	90.2	297	99.5	276	110	256	120	-	-
12	368	71.9	344	82.7	325	91.1	305	100	284	111	263	121	-	-	
330.4	5	342	75.8	320	87.2	302	96.1	284	106	264	117	244	127	225	138
	6	352	76.5	328	88.0	311	97.0	291	107	271	118	251	128	231	139
	7	362	77.3	338	88.9	320	98.0	300	108	279	119	259	130	237	140
	8	372	78.1	348	89.9	329	99.0	309	109	287	120	266	131	-	-
	9	383	78.9	357	90.8	338	100	317	110	295	122	273	133	-	-
	10	393	79.7	367	91.7	347	101	325	111	303	123	280	134	-	-
	11	403	80.5	376	92.6	356	102	334	112	310	124	288	135	-	-
12	414	81.3	386	93.5	365	103	343	114	319	125	295	136	-	-	
375.4	5	395	84.2	369	96.9	349	107	327	118	304	130	282	141	259	153
	6	406	85.0	379	97.8	358	108	336	119	313	131	290	143	266	154
	7	418	85.9	390	98.8	369	109	346	120	322	132	298	144	274	156
	8	430	86.8	401	99.9	379	110	356	121	331	134	307	146	-	-
	9	441	87.7	412	101	390	111	366	123	340	135	315	147	-	-
	10	453	88.5	423	102	400	112	375	124	349	136	323	149	-	-
	11	465	89.4	434	103	410	113	385	125	358	138	332	150	-	-
12	477	90.3	446	104	421	114	395	126	368	139	341	152	-	-	
420.4	5	439	94.7	410	109	388	120	364	132	339	146	314	159	288	172
	6	452	95.6	422	110	399	121	374	134	348	147	322	161	296	174
	7	465	96.6	434	111	410	122	385	135	358	149	332	162	305	175
	8	478	97.7	446	112	422	124	396	136	368	150	341	164	-	-
	9	491	98.6	458	113	434	125	407	138	379	152	351	166	-	-
	10	504	99.6	471	115	445	126	418	139	389	153	360	167	-	-
	11	517	101	483	116	456	128	428	141	398	155	369	169	-	-
12	531	102	496	117	469	129	440	142	409	156	379	171	-	-	

Tw= Outlet water temperature °C

kWf = Cooling capacity (kW).

kWa = Compressor power input (kW)

The standard performances refer to a 5°C temperature difference between the water entering and leaving the heat exchanger and to operation of the unit with all fans at nominal or maximum speed. A 0.44 x 10⁻⁴ m² K/W fouling factor has also been considered with the unit installed at zero meters above sea level (Pb = 1013mbar).

STANDARD PERFORMANCES - IP HEAT PUMP UNITS

Performances in heating mode - Low noise Unit AS

MOD.	TW	OUTDOOR AIR TEMPERATURE (°C D.B.)													
		-6		-2		2		6		9		12		15	
		kWt	kWa	kWt	kWa	kWt	kWa	kWt	kWa	kWt	kWa	kWt	kWa	kWt	kWa
160.4	30	123	32.5	141	32.7	154	33.2	164	33.4	176	33.8	188	34.1	201	34.5
	35	122	36.1	140	36.3	153	36.8	163	37.0	175	37.4	187	37.8	200	38.3
	40	122	40.1	139	40.3	152	40.9	162	41.1	174	41.6	186	42.1	199	42.5
	45	121	44.6	138	44.8	151	45.4	161	45.7	173	46.2	185	46.8	197	47.3
	50	120	49.5	137	49.8	150	50.5	160	50.8	171	51.4	183	52.0	196	52.6
180.4	30	138	37.2	158	37.5	173	38.0	184	38.2	198	38.6	211	39.1	226	39.5
	35	138	41.3	158	41.5	172	42.1	183	42.3	197	42.8	210	43.3	225	43.8
	40	137	45.9	157	46.2	171	46.8	182	47.1	195	47.6	209	48.1	224	48.7
	45	136	51.0	156	51.3	170	52.0	181	52.3	194	52.9	208	53.5	222	54.1
	50	135	56.7	155	57.0	169	57.8	180	58.1	193	58.8	206	59.5	220	60.2
200.4	30	156	42.6	179	42.8	195	43.4	208	43.7	223	44.2	238	44.7	255	45.2
	35	155	47.2	178	47.5	194	48.1	207	48.4	222	49.0	237	49.5	253	50.1
	40	154	52.5	177	52.8	193	53.5	205	53.8	220	54.4	236	55.1	252	55.7
	45	153	58.3	175	58.6	192	59.5	204	59.8	219	60.5	234	61.2	250	61.9
	50	152	64.8	174	65.2	190	66.1	203	66.5	217	67.3	232	68.0	248	68.8
230.4	30	174	48.5	200	48.8	218	49.4	232	49.7	249	50.3	266	50.9	285	51.5
	35	173	53.7	199	54.0	217	54.8	231	55.1	248	55.7	265	56.4	283	57.0
	40	172	59.7	197	60.1	216	60.9	230	61.3	246	62.0	263	62.7	282	63.4
	45	171	66.4	196	66.8	214	67.7	228	68.1	245	68.9	261	69.7	280	70.5
	50	170	73.8	195	74.3	213	75.3	226	75.7	243	76.6	260	77.5	278	78.3
260.4	30	198	53.5	227	53.8	248	54.5	264	54.8	283	55.5	302	56.1	323	56.7
	35	197	59.3	226	59.6	247	60.4	262	60.8	281	61.5	301	62.2	322	62.9
	40	196	65.9	224	66.3	245	67.2	261	67.6	280	68.4	299	69.1	320	69.9
	45	194	73.2	223	73.7	244	74.7	259	75.1	278	76.0	297	76.8	318	77.7
	50	193	81.4	221	81.9	242	83.0	257	83.5	276	84.5	295	85.4	315	86.4
290.4	30	224	61.2	256	61.5	280	62.4	298	62.7	320	63.5	342	64.2	366	64.9
	35	223	67.8	255	68.2	279	69.1	297	69.5	318	70.3	340	71.1	364	71.9
	40	221	75.4	254	75.8	277	76.8	295	77.3	316	78.2	338	79.1	362	80.0
	45	220	83.7	252	84.2	276	85.4	293	85.9	314	86.9	336	87.9	359	88.9
	50	218	93.1	250	93.7	274	94.9	291	95.5	312	96.6	334	97.7	357	98.8
330.4	30	250	69.1	287	69.5	314	70.4	334	70.8	358	71.7	383	72.5	410	73.3
	35	249	76.5	286	77.0	312	78.0	332	78.5	356	79.4	381	80.3	407	81.2
	40	248	85.1	284	85.6	311	86.8	330	87.3	354	88.3	379	89.3	405	90.3
	45	246	94.6	282	95.1	308	96.4	328	97.0	352	98.1	376	99.2	402	100
	50	244	105	280	106	306	107	326	108	349	109	373	110	400	112
375.4	30	286	76.9	328	77.3	359	78.4	382	78.9	409	79.8	438	80.7	468	81.6
	35	285	85.2	327	85.7	357	86.9	380	87.4	407	88.4	435	89.4	466	90.4
	40	283	94.7	325	95.3	355	96.6	378	97.2	405	98.3	433	99.4	463	101
	45	281	105	322	106	353	107	375	108	402	109	430	110	460	112
	50	279	117	320	118	350	119	372	120	399	121	427	123	457	124
420.4	30	319	87.6	366	88.1	400	89.3	426	89.8	456	90.9	488	91.9	522	92.9
	35	318	97.0	364	97.6	398	99.0	423	100	454	101	485	102	519	103
	40	316	108	362	109	396	110	421	111	451	112	483	113	516	115
	45	314	120	359	121	393	122	418	123	448	124	479	126	513	127
	50	311	133	357	134	390	136	415	137	445	138	476	140	509	141

TW= Outlet water temperature °C

kWt = Heating capacity (kW).

kWa = Compressor power input (kW)

The standard performances refer to a 5°C temperature difference between the water entering and leaving the plate-type heat exchanger, outdoor air with 87% relative humidity and to operation of the unit with all the fans to top speed. A 0.44 x 10⁻⁴ m² K/W fouling factor has also been considered with the unit installed at zero meters above sea level (Pb = 1013mbar).

NOTE

For air temperatures of less than 7°C, the heating capacity is declared without considering the effect of the defrosting, strictly correlated with the humidity in the outdoor air.

STANDARD PERFORMANCES - IP HEAT PUMP UNITS

Performances in cooling mode - Extra low noise Unit AX

MOD.	TW	OUTDOOR AIR TEMPERATURE (°C D.B.)													
		20		25		30		35		40		45		50	
		kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa	kWf	kWa
160.4	5	167	36.6	156	42.1	147	46.4	138	51.2	128	56.4	119	61.5	109	66.5
	6	171	37.0	160	42.5	151	46.9	142	51.7	132	57.0	122	62.1	112	67.1
	7	176	37.3	165	43.0	156	47.3	146	52.2	136	57.5	126	62.7	116	67.8
	8	181	37.8	169	43.4	160	47.9	150	52.8	140	58.2	129	63.4	-	-
	9	186	38.1	174	43.9	164	48.3	154	53.3	144	58.8	133	64.1	-	-
	10	191	38.5	178	44.3	169	48.8	158	53.8	147	59.3	136	64.7	-	-
	11	196	38.9	183	44.8	173	49.3	162	54.4	151	59.9	140	65.3	-	-
12	201	39.3	188	45.2	178	49.8	167	54.9	155	60.5	144	66.0	-	-	
180.4	5	185	41.5	173	47.8	163	52.7	153	58.1	143	64.0	132	69.8	121	75.4
	6	190	41.9	177	48.2	168	53.2	157	58.6	146	64.6	136	70.4	125	76.1
	7	196	42.4	183	48.7	173	53.7	162	59.2	151	65.3	140	71.1	128	76.9
	8	201	42.8	188	49.3	178	54.3	167	59.9	155	66.0	144	71.9	-	-
	9	207	43.3	193	49.8	182	54.8	171	60.5	159	66.6	148	72.6	-	-
	10	212	43.7	198	50.3	187	55.4	176	61.1	163	67.3	151	73.4	-	-
	11	218	44.1	203	50.8	192	55.9	180	61.7	168	68.0	155	74.1	-	-
12	223	44.5	209	51.2	197	56.5	185	62.3	172	68.6	160	74.8	-	-	
200.4	5	208	47.3	194	54.4	183	59.9	172	66.1	160	72.9	148	79.4	136	85.9
	6	213	47.7	199	54.9	188	60.5	177	66.7	165	73.5	152	80.2	140	86.7
	7	220	48.2	205	55.5	194	61.1	182	67.4	169	74.3	157	81.0	144	87.6
	8	226	48.8	211	56.1	199	61.8	187	68.1	174	75.1	161	81.9	-	-
	9	232	49.2	217	56.7	205	62.4	192	68.8	179	75.9	166	82.7	-	-
	10	238	49.7	222	57.2	210	63.0	197	69.5	184	76.6	170	83.5	-	-
	11	244	50.2	228	57.8	216	63.7	202	70.2	188	77.4	174	84.3	-	-
12	251	50.7	234	58.3	222	64.3	208	70.9	193	78.1	179	85.2	-	-	
230.4	5	233	54.1	217	62.2	206	68.6	193	75.6	179	83.3	166	90.9	153	98.2
	6	239	54.6	223	62.8	211	69.2	198	76.3	184	84.1	171	91.7	157	99.2
	7	246	55.2	230	63.5	217	69.9	204	77.1	190	85.0	176	92.6	161	100
	8	253	55.8	236	64.2	224	70.7	210	78.0	195	85.9	181	93.7	-	-
	9	260	56.3	243	64.8	230	71.4	216	78.7	201	86.8	186	94.6	-	-
	10	267	56.9	249	65.5	236	72.1	221	79.5	206	87.6	191	95.5	-	-
	11	274	57.4	256	66.1	242	72.8	227	80.3	211	88.5	196	96.5	-	-
12	281	58.0	263	66.7	248	73.5	233	81.1	217	89.4	201	97.4	-	-	
260.4	5	264	59.9	246	68.9	233	76.0	218	83.7	203	92.3	188	101	173	109
	6	271	60.5	253	69.6	239	76.7	224	84.5	209	93.2	193	102	178	110
	7	279	61.1	260	70.3	246	77.5	231	85.4	215	94.1	199	103	183	111
	8	287	61.8	268	71.1	253	78.3	238	86.3	221	95.2	205	104	-	-
	9	295	62.4	275	71.8	260	79.1	244	87.2	227	96.1	210	105	-	-
	10	302	63.0	282	72.5	267	79.9	251	88.1	233	97.1	216	106	-	-
	11	310	63.6	290	73.2	274	80.7	257	88.9	239	98.0	221	107	-	-
12	319	64.3	297	73.9	281	81.5	264	89.8	246	99.0	227	108	-	-	
290.4	5	298	68.8	278	79.2	263	87.3	247	96.2	230	106	213	116	195	125
	6	306	69.5	286	79.9	270	88.1	254	97.1	236	107	219	117	201	126
	7	315	70.2	294	80.8	278	89.0	261	98.1	243	108	225	118	207	127
	8	324	71.0	302	81.6	286	90.0	268	99.2	250	109	231	119	-	-
	9	333	71.7	311	82.5	294	90.9	276	100	257	110	238	120	-	-
	10	342	72.4	319	83.3	302	91.8	283	101	263	112	244	122	-	-
	11	351	73.1	327	84.1	309	92.7	290	102	270	113	250	123	-	-
12	360	73.8	336	84.9	318	93.6	298	103	277	114	257	124	-	-	
330.4	5	334	77.9	312	89.6	295	98.7	277	109	258	120	239	131	219	141
	6	344	78.6	321	90.5	303	99.7	285	110	265	121	245	132	225	143
	7	354	79.4	330	91.4	312	101	293	111	273	122	252	133	232	144
	8	364	80.3	340	92.4	321	102	301	112	280	124	260	135	-	-
	9	374	81.1	349	93.3	330	103	310	113	288	125	267	136	-	-
	10	384	81.9	358	94.2	339	104	318	114	296	126	274	138	-	-
	11	393	82.7	367	95.2	347	105	326	116	303	127	281	139	-	-
12	404	83.5	377	96.1	357	106	335	117	311	129	288	140	-	-	
375.4	5	386	86.3	360	99.3	341	109	320	121	297	133	275	145	253	157
	6	396	87.1	370	100	350	110	328	122	306	134	283	146	260	158
	7	408	88.0	381	101	360	112	338	123	314	136	291	148	268	160
	8	420	89.0	392	102	370	113	348	124	323	137	300	149	-	-
	9	431	89.9	402	103	381	114	357	126	332	138	308	151	-	-
	10	443	90.8	413	104	391	115	367	127	341	140	316	152	-	-
	11	454	91.6	424	105	401	116	376	128	350	141	324	154	-	-
12	466	92.5	435	106	412	117	386	129	359	143	333	155	-	-	
420.4	5	430	97.5	402	112	380	124	356	136	332	150	307	164	282	177
	6	442	98.4	413	113	390	125	366	138	341	152	316	165	290	179
	7	455	99.5	425	114	402	126	377	139	351	153	325	167	298	181
	8	468	101	437	116	413	127	388	141	361	155	334	169	-	-
	9	481	102	449	117	424	129	398	142	371	156	343	171	-	-
	10	494	103	461	118	436	130	409	143	380	158	352	172	-	-
	11	506	104	473	119	447	131	419	145	390	160	361	174	-	-
12	520	105	485	120	459	133	431	146	401	161	371	176	-	-	

TW= Outlet water temperature °C

kWf = Cooling capacity (kW).

kWa = Compressor power input (kW)

The standard performances refer to a 5°C temperature difference between the water entering and leaving the heat exchanger and to operation of the unit with all fans at nominal or maximum speed. A 0.44 x 10⁻⁴ m² K/W fouling factor has also been considered with the unit installed at zero meters above sea level (Pb = 1013mbar).

STANDARD PERFORMANCES - IP HEAT PUMP UNITS

Performances in heating mode - Extra low noise Unit AX

MOD.	TW	OUTDOOR AIR TEMPERATURE (°C D.B.)													
		-6		-2		2		6		9		12		15	
		kWt	kWa	kWt	kWa	kWt	kWa	kWt	kWa	kWt	kWa	kWt	kWa	kWt	kWa
160.4	30	122	31.8	140	32.0	153	32.5	163	32.6	175	33.0	187	33.4	200	33.8
	35	122	35.3	139	35.5	152	36.0	162	36.2	174	36.6	186	37.0	199	37.4
	40	121	39.2	139	39.4	151	40.0	161	40.2	173	40.7	185	41.2	198	41.6
	45	120	43.6	138	43.8	150	44.4	160	44.7	172	45.2	183	45.7	196	46.3
	50	119	48.5	137	48.7	149	49.4	159	49.7	170	50.3	182	50.8	195	51.4
180.4	30	137	36.5	158	36.7	172	37.2	183	37.4	197	37.8	210	38.3	225	38.7
	35	137	40.4	157	40.6	171	41.2	182	41.4	196	41.9	209	42.4	224	42.9
	40	136	44.9	156	45.2	170	45.8	181	46.1	194	46.6	208	47.1	222	47.7
	45	135	49.9	155	50.2	169	50.9	180	51.2	193	51.8	206	52.4	221	53.0
	50	134	55.5	154	55.8	168	56.6	179	56.9	192	57.6	205	58.2	219	58.9
200.4	30	154	41.6	177	41.9	193	42.5	206	42.7	221	43.2	236	43.7	252	44.2
	35	153	46.2	176	46.4	192	47.1	205	47.3	219	47.9	235	48.4	251	49.0
	40	153	51.3	175	51.6	191	52.3	203	52.6	218	53.2	233	53.9	250	54.5
	45	152	57.0	174	57.4	190	58.2	202	58.5	217	59.2	232	59.9	248	60.5
	50	150	63.4	172	63.8	189	64.7	201	65.0	215	65.8	230	66.5	246	67.3
230.4	30	173	47.5	198	47.8	216	48.4	230	48.7	247	49.3	264	49.8	282	50.4
	35	172	52.6	197	52.9	215	53.7	229	54.0	245	54.6	262	55.2	281	55.8
	40	171	58.5	196	58.9	214	59.7	228	60.0	244	60.7	261	61.4	279	62.1
	45	170	65.0	194	65.4	213	66.3	226	66.7	242	67.5	259	68.2	277	69.0
	50	168	72.3	193	72.7	211	73.7	224	74.2	241	75.0	257	75.9	275	76.7
260.4	30	196	52.3	225	52.6	246	53.4	262	53.7	281	54.3	300	54.9	321	55.5
	35	195	58.0	224	58.3	245	59.1	260	59.5	279	60.2	298	60.9	319	61.5
	40	194	64.5	222	64.9	243	65.8	259	66.1	278	66.9	297	67.7	317	68.4
	45	193	71.7	221	72.1	242	73.1	257	73.5	276	74.3	295	75.2	315	76.0
	50	191	79.7	219	80.1	240	81.2	255	81.7	274	82.7	293	83.6	313	84.5
290.4	30	221	59.9	254	60.2	278	61.1	295	61.4	317	62.1	339	62.8	362	63.5
	35	220	66.4	252	66.7	276	67.7	294	68.1	315	68.8	337	69.6	360	70.4
	40	219	73.8	251	74.2	275	75.2	292	75.7	313	76.5	335	77.4	358	78.3
	45	218	82.0	249	82.5	273	83.6	290	84.1	311	85.1	333	86.0	356	87.0
	50	216	91.2	248	91.7	271	93.0	288	93.5	309	94.6	330	95.7	353	96.7
330.4	30	248	67.6	284	68.0	311	68.9	331	69.3	355	70.1	379	70.9	406	71.7
	35	247	74.9	283	75.3	309	76.4	329	76.8	353	77.7	377	78.6	404	79.5
	40	245	83.3	281	83.7	308	84.9	327	85.4	351	86.4	375	87.4	401	88.4
	45	244	92.5	279	93.1	306	94.4	325	94.9	349	96.0	373	97.1	399	98.2
	50	242	103	277	103	303	105	323	106	346	107	370	108	396	109
375.4	30	283	75.5	325	75.9	355	77.0	378	77.4	405	78.3	433	79.2	463	80.1
	35	282	83.6	323	84.1	353	85.3	376	85.8	403	86.8	431	87.8	461	88.8
	40	280	93.0	321	93.5	351	94.8	374	95.4	401	96.5	428	97.6	458	98.7
	45	278	103	319	104	349	105	371	106	398	107	425	108	455	110
	50	276	115	317	116	346	117	368	118	395	119	422	121	452	122
420.4	30	315	85.4	361	85.9	395	87.1	420	87.6	451	88.6	482	89.7	516	90.7
	35	314	94.7	360	95.2	393	96.5	418	97.1	449	98.2	480	99.4	513	100
	40	312	105	358	106	391	107	416	108	446	109	477	110	510	112
	45	310	117	355	118	388	119	413	120	443	121	474	123	507	124
	50	308	130	353	131	386	133	410	133	440	135	470	136	503	138

TW= Outlet water temperature °C

kWt = Heating capacity (kW).

kWa = Compressor power input (kW)

The standard performances refer to a 5°C temperature difference between the water entering and leaving the plate-type heat exchanger, outdoor air with 87% relative humidity and to operation of the unit with all the fans to top speed. A 0.44×10^{-4} m² K/W fouling factor has also been considered with the unit installed at zero meters above sea level (Pb = 1013mbar).

NOTE

For air temperatures of less than 7°C, the heating capacity is declared without considering the effect of the defrosting, strictly correlated with the humidity in the outdoor air.

CORRECTION FACTOR FOR THE USE OF GLYCOL

Correction factor for the use of glycol IN HEATING MODE

ETHYLENE GLYCOL with water produced between 30÷55°C.

Percentage Of glycol in mass / volume	0 / 0	10 / 8,9	20 / 18,1	30 / 27,7	40 / 37,5
Freezing point [°C]	0	-3.2	-8	-14	-22
Heating capacity CCPF Power input CCPA	1.000	0.995	0.985	0.975	0.970
Compressor power input CCPA	1.000	1.010	1.015	1.020	1.030
Water flow rate CCQA	1.000	1.038	1.062	1.091	1.127
Water pressure drop CCDP	1.000	1.026	1.051	1.077	1.103

PROPYLENE GLYCOL with water produced between 30÷55°C.

Percentage Of glycol in mass / volume	0 / 0	10 / 9,6	20 / 19,4	30 / 29,4	40 / 39,6
Freezing point [°C]	0	-3.3	-7	-13	-21
Heating capacity CCPF Power input CCPA	1.000	0.990	0.975	0.965	0.955
Compressor power input CCPA	1.000	1.010	1.020	1.030	1.040
Water flow rate CCQA	1.000	1.018	1.032	1.053	1.082
Water pressure drop CCDP	1.000	1.026	1.051	1.077	1.103

Correction factor for the use of glycol IN COOLING MODE

ETHYLENE GLYCOL with water produced between 5÷20°C.

Percentage Of glycol in mass / volume	0 / 0	10 / 8,9	20 / 18,1	30 / 27,7	40 / 37,5
Freezing point [°C]	0	-3.2	-8	-14	-22
Cooling capacity CCPF Power input CCPA	1.00	0.99	0.98	0.97	0.95
Compressor power input CCPA	1.00	1.00	0.99	0.99	0.98
Water flow rate CCQA	1.00	1.04	1.08	1.12	1.16
Water pressure drop CCDP	1.00	1.08	1.16	1.25	1.35

PROPYLENE GLYCOL with water produced between 5÷20°C.

Percentage Of glycol in mass / volume	0 / 0	10 / 9,6	20 / 19,4	30 / 29,4	40 / 39,6
Freezing point [°C]	0	-3.3	-7	-13	-21
Cooling capacity CCPF Power input CCPA	1.00	0.98	0.96	0.94	0.92
Compressor power input CCPA	1.00	0.99	0.98	0.95	0.93
Water flow rate CCQA	1.00	1.01	1.03	1.06	1.09
Water pressure drop CCDP	1.00	1.05	1.11	1.22	1,38

GENERAL SPECIFICATIONS - BRINE UNIT BR - BP

Brine Unit BR - BP

Correction factors to apply to the Standard unit data

ETHYLENE GLYCOL

percentage of glycol in mass / volume	20 / 18.1								
freezing point [°C]	-8								
Produced water temperature	4	2	0	-2	-4	-6	-8	-10	-12
Refrigerating power c.f.	0.912	0.855	0.798	0.738	0.683	-	-	-	-
Power input c.f.	0.967	0.957	0.947	0.927	0.897	-	-	-	-
Water flow rate c.f.	0.955	0.895	0.836	0.773	0.715	-	-	-	-
Water pressure drop c.f.	1.090	1.095	1.100	1.110	1.120	-	-	-	-

percentage of glycol in mass / volume	30 / 27.7								
freezing point [°C]	-14								
Produced water temperature	4	2	0	-2	-4	-6	-8	-10	-12
Refrigerating power c.f.	0.899	0.842	0.785	0.725	0.670	0.613	0.562	-	-
Power input c.f.	0.960	0.950	0.940	0.920	0.890	0.870	0.840	-	-
Water flow rate c.f.	0.967	0.905	0.844	0.780	0.720	0.659	0.604	-	-
Water pressure drop c.f.	1.140	1.145	1.150	1.155	1.160	1.175	1.190	-	-

percentage of glycol in mass / volume	40 / 37.5								
freezing point [°C]	-22								
Produced water temperature	4	2	0	-2	-4	-6	-8	-10	-12
Refrigerating power c.f.	0.884	0.827	0.770	0.710	0.655	0.598	0.547	0.490	0.437
Power input c.f.	0.880	0.870	0.860	0.840	0.810	0.790	0.760	0.724	0.686
Water flow rate c.f.	1.150	1.151	1.153	1.154	1.155	1.157	1.158	1.159	1.161
Water pressure drop c.f.	1.190	1.195	1.200	1.210	1.220	1.235	1.250	1.269	1.290

PROPYLENE GLYCOL

percentage of glycol in mass / volume	20 / 19.4								
freezing point [°C]	-7								
Produced water temperature	4	2	0	-2	-4	-6	-8	-10	-12
Refrigerating power c.f.	0.874	0.807	0.740	0.690	0.641	-	-	-	-
Power input c.f.	0.945	0.935	0.925	0.900	0.875	-	-	-	-
Water flow rate c.f.	0.915	0.845	0.774	0.723	0.671	-	-	-	-
Water pressure drop c.f.	1.110	1.115	1.120	1.130	1.140	-	-	-	-

percentage of glycol in mass / volume	30 / 29.4								
freezing point [°C]	-13								
Produced water temperature	4	2	0	-2	-4	-6	-8	-10	-12
Refrigerating power c.f.	0.869	0.799	0.729	0.680	0.630	0.583	0.536	-	-
Power input c.f.	0.935	0.923	0.910	0.888	0.865	0.838	0.810	-	-
Water flow rate c.f.	0.934	0.859	0.784	0.731	0.678	0.627	0.576	-	-
Water pressure drop c.f.	1.160	1.175	1.190	1.200	1.210	1.255	1.300	-	-

percentage of glycol in mass / volume	40 / 39.6								
freezing point [°C]	-21								
Produced water temperature	4	2	0	-2	-4	-6	-8	-10	-12
Refrigerating power c.f.	0.848	0.784	0.719	0.670	0.620	0.570	0.520	0.478	0.438
Power input c.f.	0.865	0.855	0.845	0.820	0.795	0.773	0.750	0.714	0.680
Water flow rate c.f.	1.116	1.114	1.112	1.110	1.108	1.107	1.105	1.103	1.101
Water pressure drop c.f.	1.230	1.275	1.320	1.375	1.430	1.500	1.570	1.642	1.724

GENERAL SPECIFICATIONS - VERSION WITH DESUPERHEATER (VD) IR COOLING UNIT ONLY

Acoustic Version: AB (Standard Unit)

Recovery heat exchanger specifications

MODEL	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
Type of recovery exchanger	Brazen plates									-
Quantity	1									N°
Max. operating pressure on wet side	600									kPa
Total water content of recovery exchangers	1.3	1.3	1.3	1.3	1.3	1.3	1.6	1.6	1.6	l
Unit specification										
Cooling capacity VD(1)	169	186	209	239	267	304	339	385	430	kW
Total power input VD (1)	46.3	52.4	60.0	69.0	75.0	87.0	98.4	109	124	kW
Power input compressor VD (1)	53.5	59.6	67.2	76.2	85.8	97.8	109	124	138	kW
EER VD (1)	3.16	3.12	3.11	3.14	3.11	3.11	3.11	3.10	3.12	-
Recovered heating capacity (1)	47.2	52.2	59.1	65.7	74.3	84.2	97.8	111	125	kW
Recovered water flow rate (1)	2.26	2.49	2.82	3.14	3.55	4.02	4.67	5.30	5.97	l/s
Recovered water pressure drop (1)	5	7	8	10	13	16	16	21	25	kPa

(1): The data refer to: Water temperature: evaporator inlet :12°C - evaporator outlet: 7°C, Outdoor air temperature 35°C.
The data refer to: Water temperature: recovery inlet :40°C - recovery outlet: 45°C.

Acoustic Version: AS (Low noise Unit)

Recovery heat exchanger specifications

MODEL	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
Type of recovery exchanger	Brazen plates									-
Quantity	1									N°
Max. operating pressure on wet side	600									kPa
Total water content of recovery exchangers	1.3	1.3	1.3	1.3	1.3	1.3	1.6	1.6	1.6	l
Unit specification										
Cooling capacity VD(1)	162	179	201	230	257	291	326	370	412	kW
Total power input VD (1)	50.0	56.6	64.9	74.5	81.1	94.0	106	117	134	kW
Power input compressor VD (1)	57.2	63.8	72.1	81.7	91.9	105	117	132	148	kW
EER VD (1)	2.83	2.81	2.79	2.82	2.80	2.77	2.79	2.80	2.78	-
Recovered heating capacity (1)	47.2	52.2	59.1	65.7	74.3	84.2	97.8	111	125	kW
Recovered water flow rate (1)	2.26	2.49	2.82	3.14	3.55	4.02	4.67	5.30	5.97	l/s
Recovered water pressure drop (1)	5	7	8	10	13	16	16	21	25	kPa

(1): The data refer to: Water temperature: evaporator inlet :12°C - evaporator outlet: 7°C, Outdoor air temperature 35°C.
The data refer to: Water temperature: recovery inlet :40°C - recovery outlet: 45°C.

Acoustic Version: AX (Extra low noise Unit)

Recovery heat exchanger specifications

MODEL	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
Type of recovery exchanger	Brazen plates									-
Quantity	1									N°
Max. operating pressure on wet side	600									kPa
Total water content of recovery exchangers	1.3	1.3	1.3	1.3	1.3	1.3	1.6	1.6	1.6	l
Unit specification										
Cooling capacity VD(1)	158	175	197	225	252	285	318	363	404	kW
Total power input VD (1)	51.3	58.1	66.6	76.5	83.3	96.6	109	120	138	kW
Power input compressor VD (1)	58.5	65.3	73.8	83.7	94.1	107	119	135	152	kW
EER VD (1)	2.70	2.68	2.67	2.69	2.68	2.66	2.67	2.69	2.66	-
Recovered heating capacity (1)	47.2	52.2	59.1	65.7	74.3	84.2	97.8	111	125	kW
Recovered water flow rate (1)	2.26	2.49	2.82	3.14	3.55	4.02	4.67	5.30	5.97	l/s
Recovered water pressure drop (1)	5	7	8	10	13	16	16	21	25	kPa

(1): The data refer to: Water temperature: evaporator inlet :12°C - evaporator outlet: 7°C, Outdoor air temperature 35°C.
The data refer to: Water temperature: recovery inlet :40°C - recovery outlet: 45°C.

**GENERAL SPECIFICATIONS - VERSION WITH DESUPERHEATER (VD)
IR COOLING UNIT ONLY**

Performans Version with Desuperheater (VD)

MOD.	TWR	OUTDOOR AIR TEMPERATURE (°C D.B.)				
		25	30	35	40	45
		kWtr = Recovered HEATING CAPACITY [kW]				
160.4	30	39.6	45.0	51.3	58.2	65.9
	35	39.4	44.8	51.0	57.9	65.5
	40	38.3	43.6	49.6	56.3	63.8
	45	36.4	41.4	47.2	53.6	60.7
	50	33.7	38.4	43.7	49.6	56.2
	55	30.2	34.4	39.2	44.4	50.3
	60	25.9	29.4	33.5	38.1	43.1
	65	20.7	23.6	26.9	30.5	34.5
180.4	70	14.8	16.8	19.1	21.7	24.6
	30	44.2	50.1	56.9	64.5	72.9
	35	43.9	49.8	56.6	64.1	72.5
	40	42.7	48.4	55.0	62.4	70.5
	45	40.5	46.0	52.2	59.2	67.0
	50	37.4	42.4	48.2	54.6	61.8
	55	33.3	37.8	42.9	48.6	55.0
	60	28.2	32.0	36.4	41.2	46.6
200.4	65	22.2	25.2	28.6	32.4	36.7
	70	15.2	17.2	19.6	22.2	25.1
	30	49.6	56.4	64.2	72.9	82.6
	35	49.3	56.0	63.9	72.5	82.1
	40	48.0	54.5	62.1	70.5	79.9
	45	45.6	51.9	59.1	67.1	76.0
	50	42.2	48.0	54.7	62.1	70.3
	55	37.8	43.0	49.0	55.6	63.0
230.4	60	32.4	36.9	42.0	47.7	54.0
	65	26.0	29.5	33.6	38.2	43.2
	70	18.5	21.0	23.9	27.2	30.8
	30	55.6	63.0	71.6	81.2	91.8
	35	55.3	62.7	71.2	80.7	91.3
	40	53.8	61.0	69.2	78.5	88.8
	45	51.0	57.9	65.7	74.5	84.3
	50	47.1	53.4	60.6	68.7	77.8
260.4	55	41.9	47.5	54.0	61.2	69.2
	60	35.5	40.3	45.8	51.9	58.7
	65	27.9	31.7	36.0	40.8	46.2
	70	19.1	21.7	24.6	27.9	31.6
	30	62.5	70.7	80.4	91.1	103
	35	62.5	70.7	80.4	91.1	103
	40	60.9	69.0	78.3	88.8	100
	45	57.7	65.4	74.3	84.2	95.2
290.4	50	53.0	60.1	68.2	77.3	87.5
	55	46.8	53.0	60.2	68.2	77.1
	60	38.9	44.1	50.1	56.7	64.2
	65	29.5	33.4	38.0	43.0	48.7
	70	18.5	21.0	23.8	27.0	30.5
	30	70.3	79.9	90.7	103	116
	35	70.4	80.0	90.9	103	116
	40	68.7	78.1	88.7	100	113
330.4	45	65.2	74.1	84.2	95.3	107
	50	59.9	68.0	77.3	87.4	98.6
	55	52.7	59.9	68.0	76.9	86.8
	60	43.6	49.6	56.3	63.7	71.9
	65	32.8	37.2	42.3	47.9	54.0
	70	20.1	22.8	25.9	29.3	33.0
	30	82.3	93.5	106	120	135
	35	82.2	93.3	106	120	135
375.4	40	80.0	90.9	103	117	132
	45	75.9	86.3	97.8	111	125
	50	69.9	79.4	90.0	102	115
	55	61.8	70.3	79.6	90.1	102
	60	51.8	58.9	66.8	75.6	85.2
	65	39.9	45.3	51.3	58.1	65.5
	70	25.9	29.4	33.4	37.8	42.6
	30	93.4	106	120	136	154
420.4	35	93.2	106	120	136	153
	40	90.8	103	117	132	149
	45	86.2	97.9	111	126	142
	50	79.3	90.1	102	116	130
	55	70.2	79.7	90.4	102	115
	60	58.8	66.8	75.8	85.8	96.7
	65	45.2	51.4	58.3	65.9	74.3
	70	29.4	33.4	37.9	42.9	48.3
420.4	30	105	120	135	153	173
	35	105	119	135	153	173
	40	102	116	132	149	168
	45	97.1	110	125	141	159
	50	89.3	101	115	130	147
	55	79.0	89.8	102	115	130
	60	66.3	75.3	85.3	96.6	109
	65	50.9	57.9	65.6	74.3	83.7
70	33.1	37.6	42.7	48.3	54.4	

Twr= Recovery outlet water temperature °C - Evaporator outlet water temperature = 7°C.

The standard performances refer to a 5°C temperature difference between the water entering and leaving the heat exchanger and to operation of the unit with all fans at nominal or maximum speed. A 0.44 x 10⁻⁴ m² K/W fouling factor has also been considered with the unit installed at zero meters above sea level (Pb = 1013mbar).

GENERAL SPECIFICATIONS - VERSION WITH DESUPERHEATER (VD) IP HEAT PUMP UNIT

Acoustic Version: AB (Standard Unit)

Recovery heat exchanger specifications

MODEL	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
Type of recovery exchanger	Brazen plates									-
Quantity	1									N°
Max. operating pressure on wet side	600									kPa
Total water content of recovery exchangers	1.3	1.3	1.3	1.3	1.3	1.3	1.6	1.6	1.6	l
Unit specification										
Cooling capacity VD(1)	161	179	202	226	256	289	324	374	417	kW
Total power input VD (1)	45.6	51.7	58.9	67.4	74.6	85.7	97.0	108	121	kW
Power input compressor VD (1)	52.8	58.9	66.1	74.6	85.4	96.5	108	122	136	kW
EER VD (1)	3.05	3.04	3.06	3.03	3.00	2.99	3.00	3.07	3.07	-
Recovered heating capacity (1)	44.8	51.6	58.1	65.6	73.3	84.0	94.7	108	121	kW
Recovered water flow rate (1)	2.14	2.47	2.78	3.13	3.50	4.01	4.52	5.16	5.78	l/s
Recovered water pressure drop (1)	5	6	8	10	13	16	15	19	24	kPa

(1): The data refer to: Water temperature: evaporator inlet :12°C - evaporator outlet: 7°C, Outdoor air temperature 35°C.
The data refer to: Water temperature: recovery inlet :40°C - recovery outlet: 45°C.



NOTE : THE HEATING CAPACITY RECOVERED BY THE DESUPERHEATER EXCLUSIVELY REFERS TO UNITS OPERATING IN THE COOLING MODE.

Acoustic Version: AS (Low noise Unit)

Recovery heat exchanger specifications

MODEL	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
Type of recovery exchanger	Brazen plates									-
Quantity	1									N°
Max. operating pressure on wet side	600									kPa
Total water content of recovery exchangers	1.3	1.3	1.3	1.3	1.3	1.3	1.6	1.6	1.6	l
Unit specification										
Cooling capacity VD(1)	155	172	193	216	245	278	312	360	400	kW
Total power input VD (1)	49.3	55.9	63.6	72.8	80.6	92.6	105	116	131	kW
Power input compressor VD (1)	56.5	63.1	70.8	80.0	91.4	103	116	131	145	kW
EER VD (1)	2.74	2.73	2.73	2.70	2.68	2.70	2.69	2.75	2.76	-
Recovered heating capacity (1)	44.8	51.6	58.1	65.6	73.3	84.0	94.7	108	121	kW
Recovered water flow rate (1)	2.14	2.47	2.78	3.13	3.50	4.01	4.52	5.16	5.78	l/s
Recovered water pressure drop (1)	5	6	8	10	13	16	15	19	24	kPa

(1): Dati riferiti a: Temperatura acqua: ingresso evaporatore :12°C - uscita evaporatore: 7°C, Temperatura aria esterna 35°C.
Dati riferiti a: Temperatura acqua: ingresso recupero:40°C - uscita recupero: 45°C.



NOTE : THE HEATING CAPACITY RECOVERED BY THE DESUPERHEATER EXCLUSIVELY REFERS TO UNITS OPERATING IN THE COOLING MODE.

Acoustic Version: AX (Extra low noise Unit)

Recovery heat exchanger specifications

MODEL	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
Type of recovery exchanger	Brazen plates									-
Quantity	1									N°
Max. operating pressure on wet side	600									kPa
Total water content of recovery exchangers	1.3	1.3	1.3	1.3	1.3	1.3	1.6	1.6	1.6	l
Unit specification										
Cooling capacity VD(1)	152	168	189	212	240	271	305	352	392	kW
Total power input VD (1)	50.6	57.4	65.4	74.8	82.8	95.2	108	119	135	kW
Power input compressor VD (1)	57.8	64.6	72.6	82.0	93.6	106	118	134	149	kW
EER VD (1)	2.63	2.60	2.60	2.59	2.56	2.56	2.58	2.63	2.63	-
Recovered heating capacity (1)	44.8	51.6	58.1	65.6	73.3	84.0	94.7	108	121	kW
Recovered water flow rate (1)	2.14	2.47	2.78	3.13	3.50	4.01	4.52	5.16	5.78	l/s
Recovered water pressure drop (1)	5	6	8	10	13	16	15	19	24	kPa

(1): The data refer to: Water temperature: evaporator inlet :12°C - evaporator outlet: 7°C, Outdoor air temperature 35°C.
The data refer to: Water temperature: recovery inlet :40°C - recovery outlet: 45°C.



NOTE : THE HEATING CAPACITY RECOVERED BY THE DESUPERHEATER EXCLUSIVELY REFERS TO UNITS OPERATING IN THE COOLING MODE.

GENERAL SPECIFICATIONS - VERSION WITH DESUPERHEATER (VD) IP HEAT PUMP UNIT

Performans Version with Desuperheater (VD)

MOD.	TWR	OUTDOOR AIR TEMPERATURE (°C D.B.)				
		25	30	35	40	45
kWtr = Recovered HEATING CAPACITY [kW]						
160.4	30	37.6	42.7	48.7	55.3	62.6
	35	37.4	42.5	48.4	54.9	62.2
	40	36.4	41.3	47.1	53.5	60.5
	45	34.6	39.3	44.8	50.9	57.6
	50	32.0	36.4	41.5	47.1	53.3
	55	28.7	32.6	37.2	42.2	47.8
	60	24.6	27.9	31.8	36.1	40.9
	65	19.7	22.4	25.5	28.9	32.8
180.4	30	43.7	49.5	56.2	63.7	72.1
	35	43.4	49.2	55.9	63.4	71.7
	40	42.2	47.9	54.4	61.6	69.7
	45	40.1	45.5	51.6	58.5	66.2
	50	37.0	41.9	47.6	54.0	61.1
	55	32.9	37.3	42.4	48.1	54.4
	60	27.9	31.7	35.9	40.7	46.1
	65	21.9	24.9	28.3	32.0	36.2
200.4	30	48.7	55.4	63.1	71.7	81.2
	35	48.4	55.1	62.8	71.2	80.7
	40	47.1	53.6	61.1	69.3	78.5
	45	44.8	51.0	58.1	65.9	74.7
	50	41.5	47.2	53.8	61.1	69.2
	55	37.2	42.3	48.2	54.7	62.0
	60	31.9	36.2	41.3	46.9	53.1
	65	25.5	29.0	33.1	37.5	42.5
230.4	30	55.5	63.0	71.5	81.0	91.7
	35	55.2	62.6	71.1	80.6	91.2
	40	53.7	60.9	69.1	78.4	88.7
	45	51.0	57.8	65.6	74.4	84.1
	50	47.0	53.3	60.5	68.6	77.6
	55	41.9	47.5	53.9	61.1	69.1
	60	35.5	40.2	45.7	51.8	58.6
	65	27.9	31.6	35.9	40.7	46.1
260.4	30	63.2	71.6	81.3	92.1	104
	35	61.6	69.8	79.3	89.8	102
	40	60.1	68.0	77.3	87.6	99.1
	45	57.0	64.5	73.3	83.1	94.0
	50	52.3	59.3	67.3	76.3	86.3
	55	46.1	52.3	59.4	67.3	76.1
	60	38.4	43.5	49.4	56.0	63.3
	65	29.1	33.0	37.4	42.4	48.0
290.4	30	71.8	81.6	92.7	105	118
	35	70.3	79.8	90.7	103	116
	40	68.6	77.9	88.5	100	113
	45	65.1	73.9	84.0	95.0	107
	50	59.7	67.9	77.1	87.2	98.4
	55	52.5	59.7	67.8	76.7	86.6
	60	43.5	49.5	56.2	63.6	71.7
	65	32.7	37.1	42.2	47.7	53.9
330.4	30	81.0	92.1	104	118	133
	35	79.5	90.4	102	116	131
	40	77.5	88.1	100	113	127
	45	73.5	83.5	94.7	107	121
	50	67.7	76.9	87.1	98.6	111
	55	59.9	68.0	77.1	87.3	98.4
	60	50.2	57.0	64.6	73.2	82.5
	65	38.6	43.9	49.7	56.3	63.4
375.4	30	92.4	105	119	135	152
	35	90.7	103	117	132	149
	40	88.4	100	114	129	145
	45	83.9	95.3	108	122	138
	50	77.2	87.7	99.4	112	127
	55	68.3	77.6	88.0	100	112
	60	57.2	65.0	73.7	83.4	94.1
	65	44.0	50.0	56.7	64.2	72.3
420.4	30	104	118	133	151	170
	35	102	115	131	148	167
	40	99.0	113	128	144	163
	45	94.0	107	121	137	154
	50	86.4	98.2	111	126	142
	55	76.5	86.9	98.5	112	126
	60	64.1	72.9	82.6	93.5	105
	65	49.3	56.0	63.5	71.9	81.0
70	32.1	36.4	41.3	46.7	52.7	

Twr= Recovery outlet water temperature °C - Evaporator outlet water temperature = 7°C.

The standard performances refer to a 5°C temperature difference between the water entering and leaving the heat exchanger and to operation of the unit with all fans at nominal or maximum speed. A 0.44 x 10⁻⁴ m² K/W fouling factor has also been considered with the unit installed at zero meters above sea level (Pb = 1013mbar).

GENERAL SPECIFICATIONS - FULL HEAT RECOVERY UNIT (VR) IP HEAT PUMP UNIT

Acoustic Version: AB (Basic Unit)

Recovery heat exchanger specifications

MODEL	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
Type of recovery exchanger	Brazen plates									-
Quantity	1									N°
Max. operating pressure on wet side	600									kPa
Total water content of recovery exchangers	17.6	19.2	21.6	24.8	27.2	30.4	34.4	38.4	43.2	l
Unit specification										
Cooling capacity VR(1)	165	183	205	234	262	298	333	378	421	kW
Total power input VR (1)	47.7	54.0	61.9	71.1	77.4	89.7	101	112	128	kW
EER VR (1)	3.46	3.39	3.31	3.29	3.39	3.32	3.28	3.36	3.30	-
Recovered heating capacity (1)	200	222	251	287	319	364	408	461	516	kW
Recovered water flow rate (1)	9.57	10.6	12.0	13.7	15.3	17.4	19.5	22.0	24.7	l/s
Recovered water pressure drop (1)	40	38	40	40	42	43	43	44	45	kPa

(1): The data refer to: Water temperature: evaporator inlet :12°C - evaporator outlet: 7°C, Outdoor air temperature 35°C.
The data refer to: Water temperature: recovery inlet :40°C - recovery outlet: 45°C.

Acoustic Version: AS (Low noise Unit)

Recovery heat exchanger specifications

MODEL	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
Type of recovery exchanger	Brazen plates									-
Quantity	1									N°
Max. operating pressure on wet side	600									kPa
Total water content of recovery exchangers	17.6	19.2	21.6	24.8	27.2	30.4	34.4	38.4	43.2	l
Unit specification										
Cooling capacity VR(1)	165	183	205	234	262	298	333	378	421	kW
Total power input VR (1)	47.7	54.0	61.9	71.1	77.4	89.7	101	112	128	kW
EER VR (1)	3.46	3.39	3.31	3.29	3.39	3.32	3.28	3.36	3.30	-
Recovered heating capacity (1)	200	222	251	287	319	364	408	461	516	kW
Recovered water flow rate (1)	9.57	10.6	12.0	13.7	15.3	17.4	19.5	22.0	24.7	l/s
Recovered water pressure drop (1)	40	38	40	40	42	43	43	44	45	kPa

(1): The data refer to: Water temperature: evaporator inlet :12°C - evaporator outlet: 7°C, Outdoor air temperature 35°C.
The data refer to: Water temperature: recovery inlet :40°C - recovery outlet: 45°C.

Acoustic Version: AX (Extra Low noise Unit)

Recovery heat exchanger specifications

MODEL	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
Type of recovery exchanger	Brazen plates									-
Quantity	1									N°
Max. operating pressure on wet side	600									kPa
Total water content of recovery exchangers	17.6	19.2	21.6	24.8	27.2	30.4	34.4	38.4	43.2	l
Unit specification										
Cooling capacity VR(1)	165	183	205	234	262	298	333	378	421	kW
Total power input VR (1)	47.7	54.0	61.9	71.1	77.4	89.7	101	112	128	kW
EER VR (1)	3.46	3.39	3.31	3.29	3.39	3.32	3.28	3.36	3.30	-
Recovered heating capacity (1)	200	222	251	287	319	364	408	461	516	kW
Recovered water flow rate (1)	9.57	10.6	12.0	13.7	15.3	17.4	19.5	22.0	24.7	l/s
Recovered water pressure drop (1)	40	38	40	40	42	43	43	44	45	kPa

(1): The data refer to: Water temperature: evaporator inlet :12°C - evaporator outlet: 7°C, Outdoor air temperature 35°C.
The data refer to: Water temperature: recovery inlet :40°C - recovery outlet: 45°C.

**GENERAL SPECIFICATIONS - FULL HEAT RECOVERY UNIT (VR)
IP HEAT PUMP UNIT**

Full Heat recovery unit performans (VR)

MOD.	TWE	OUTDOOR AIR TEMPERATURE (°C D.B.)			
		35	40	45	50
		kWtr = Recovered HEATING CAPACITY [kW]			
160.4	5	202	196	191	185
	6	207	201	195	189
	7	212	206	200	194
	8	217	211	205	199
	9	223	216	210	203
	10	228	221	215	208
	11	233	226	219	212
	12	239	232	225	217
180.4	5	224	218	212	206
	6	229	223	217	211
	7	235	229	222	216
	8	241	235	228	221
	9	247	240	233	226
	10	253	246	239	231
	11	259	251	244	236
	12	265	257	249	241
200.4	5	252	246	239	232
	6	258	252	245	238
	7	265	258	251	243
	8	272	265	257	249
	9	278	271	263	255
	10	285	277	269	261
	11	291	283	275	266
	12	299	290	281	272
230.4	5	289	282	274	266
	6	296	288	280	272
	7	304	296	287	279
	8	311	303	294	285
	9	319	310	301	292
	10	326	317	308	299
	11	334	325	315	305
	12	342	332	322	312
260.4	5	321	313	304	295
	6	329	320	311	302
	7	338	329	319	309
	8	346	337	327	317
	9	355	345	335	324
	10	363	353	342	331
	11	371	361	350	339
	12	380	369	358	346
290.4	5	366	357	347	337
	6	375	366	356	345
	7	385	375	364	353
	8	395	384	373	362
	9	404	393	382	370
	10	414	402	391	378
	11	423	412	399	387
	12	433	421	409	395
330.4	5	410	399	389	378
	6	420	409	398	386
	7	430	419	408	395
	8	441	430	417	405
	9	452	440	427	414
	10	463	450	437	423
	11	473	460	447	432
	12	485	471	457	442
375.4	5	464	452	440	427
	6	475	463	450	436
	7	488	475	461	447
	8	500	486	472	458
	9	512	498	483	468
	10	524	510	494	479
	11	536	521	505	489
	12	549	534	517	500
420.4	5	519	506	492	478
	6	532	518	504	489
	7	545	531	516	501
	8	559	544	529	513
	9	573	557	541	525
	10	586	570	554	536
	11	600	583	566	548
	12	614	597	579	560

Twe= Evaporator outlet water temperature °C

Twr= Recovery outlet water temperature °C

The standard performances refer to a 5°C temperature difference between the water entering and leaving the heat exchanger and to operation of the unit with all fans at nominal or maximum speed. A 0.44 x 10⁻⁴ m² K/W fouling factor has also been considered with the unit installed at zero meters above sea level (Pb = 1013mbar).

NOISE LEVELS

The noise levels refer to units operating in the nominal conditions (water temperature: inlet: 12°C - outlet: 7°C, Outdoor air temperature 35°C).

The acoustic pressure levels are measured 1/ 5 / 10 meters away from the outer surface of the unit operating in the free field and resting on a reflecting surface (directional factor of 2).

SWL = Sound power levels, with reference to 1×10^{-12} W.

The Total sound power level in **dB(A)** measured in compliance with **ISO 9614** standards, is certified according to the **Eurovent** certification program and it is the only mandatory value (the values of octave band in the table are indicative).

Eurovent certification (**E**) exclusively refers to the **Total Sound Power in dB(A)**, which is therefore the only binding acoustic specification (the values of the Octave bands in the table are indicative).

SPL = Sound pressure levels, with reference to 2×10^{-5} Pa.

The sound pressure levels are values calculated by applying the **ISO-3744 relation (Eurovent 8/1)** and refer to a distance of 1 meter away from the external surface of units operating in the open field with directivity factor 2 and the units operating in nominal conditions in the cooling mode.

Standard Unit AB

MOD.	SWL (dB)										SPL [dB(A)]		
	Octave bands (Hz)								Total		1 m	5 m	10 m
	63	125	250	500	1000	2000	4000	8000	dB	dB(A)(E)			
160.4	96.1	92.2	91.3	89.2	86.1	81.0	74.4	66.9	99	91	72	64	59
180.4	96.4	94.1	92.6	90.0	87.2	81.8	75.2	66.8	100	92	73	65	60
200.4	96.4	94.1	92.6	90.0	87.2	81.8	75.2	66.8	100	92	73	65	60
230.4	96.4	94.1	92.6	90.0	87.2	81.8	75.2	66.8	100	92	73	65	60
260.4	98.1	94.2	93.3	91.2	88.1	83.0	76.4	68.9	101	93	74	66	61
290.4	98.4	96.2	93.8	91.4	88.9	85.9	78.1	68.6	102	94	75	67	62
330.4	98.4	96.2	93.8	91.4	88.9	85.9	78.1	68.6	102	94	74	67	62
375.4	99.2	95.5	95.4	93.0	90.2	85.5	80.1	72.0	103	95	75	68	63
420.4	99.2	95.5	95.4	93.0	90.2	85.5	80.1	72.0	103	95	75	68	63

Low noise unit AS

MOD.	SWL (dB)										SPL [dB(A)]		
	Octave bands (Hz)								Total		1 m	5 m	10 m
	63	125	250	500	1000	2000	4000	8000	dB	dB(A)(E)			
160.4	91.4	89.0	86.8	82.3	79.4	75.8	67.3	58.0	95	85	66	58	53
180.4	92.4	90.0	87.8	83.3	80.4	76.8	68.3	59.0	96	86	67	59	54
200.4	92.4	90.0	87.8	83.3	80.4	76.8	68.3	59.0	96	86	67	59	54
230.4	92.4	90.0	87.8	83.3	80.4	76.8	68.3	59.0	96	86	67	59	54
260.4	94.2	91.9	89.4	85.3	81.0	74.6	67.0	58.6	97	87	68	60	55
290.4	92.4	90.1	88.6	86.0	83.3	77.8	71.2	62.8	96	88	69	61	56
330.4	92.4	90.1	88.6	86.0	83.3	77.8	71.2	62.8	96	88	68	61	56
375.4	95.4	93.0	90.8	86.3	83.4	79.8	71.3	62.0	99	89	69	62	57
420.4	95.4	93.0	90.8	86.3	83.4	79.8	71.3	62.0	99	89	69	62	57

Extra low noise unit AX

MOD.	SWL (dB)										SPL [dB(A)]		
	Octave bands (Hz)								Total		1 m	5 m	10 m
	63	125	250	500	1000	2000	4000	8000	dB	dB(A)(E)			
160.4	85.4	88.3	84.6	79.8	76.3	69.8	61.2	52.3	92	82	63	55	50
180.4	89.4	87.0	84.8	80.3	77.4	73.8	65.3	56.0	93	83	64	56	51
200.4	89.4	87.0	84.8	80.3	77.4	73.8	65.3	56.0	93	83	64	56	51
230.4	89.4	87.0	84.8	80.3	77.4	73.8	65.3	56.0	93	83	64	56	51
260.4	90.4	88.0	85.8	81.3	78.4	74.8	66.3	57.0	94	84	65	57	52
290.4	91.4	89.0	86.8	82.3	79.4	75.8	67.3	58.0	95	85	66	58	53
330.4	91.4	89.0	86.8	82.3	79.4	75.8	67.3	58.0	95	85	65	58	53
375.4	92.4	90.0	87.8	83.3	80.4	76.8	68.3	59.0	96	86	66	59	54
420.4	92.4	90.0	87.8	83.3	80.4	76.8	68.3	59.0	96	86	66	59	54

(E): Data declared according to **EUROVENT LCP** certification programme. The values are for units without options and accessories.

OPERATING RANGE

Operating range

The table below lists the operating ranges within which correct operation of the units is guaranteed, depending on the Version and Operating Mode available for each type of unit.

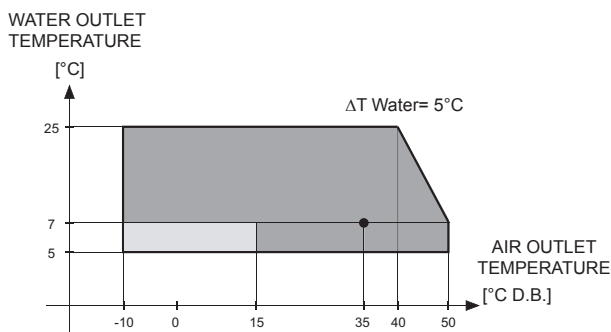
Remember that in Heat Pump units, heat recovery only takes place during operation in the cooling mode.

Operating range of Standard unit

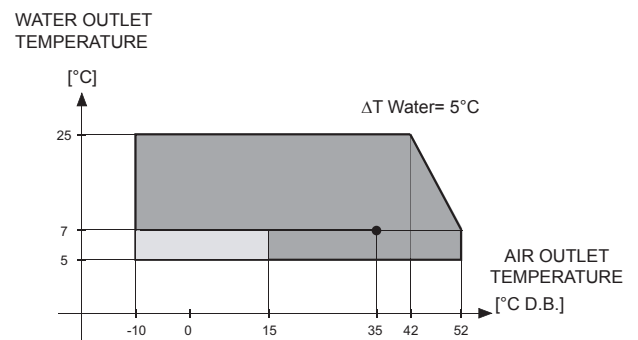
Thermal gradient of the water*		Limit value
Minimum	°C	3
Maximum	°C	8

IN COOLING MODE

UNIT MEDIUM TEMPERATURE - 0 M 5

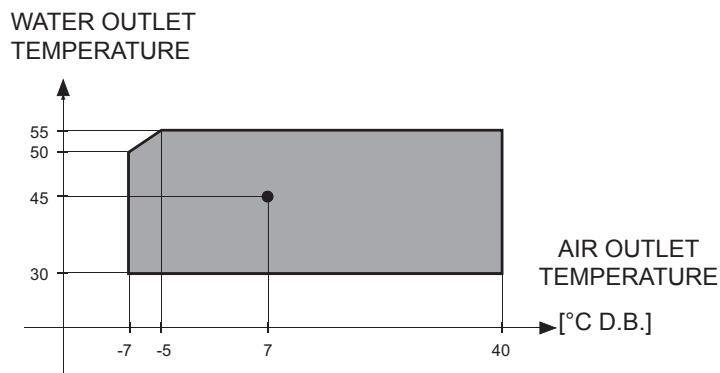


UNIT HIGH TEMPERATURE - 0 A 5

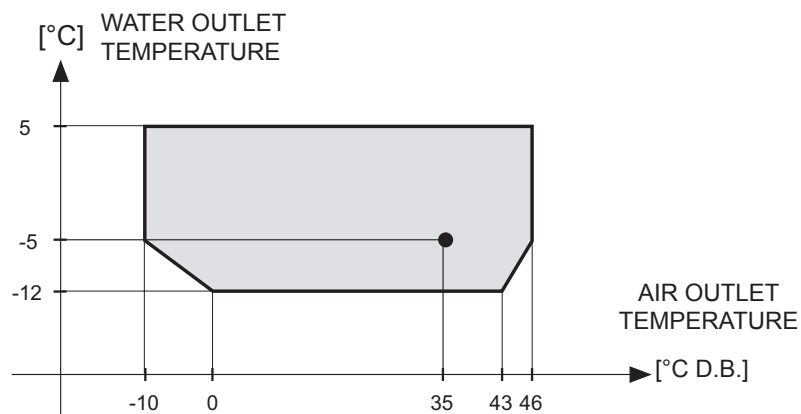


With accessory Head pressure control (brine is recommended)

IN HEATING MODE

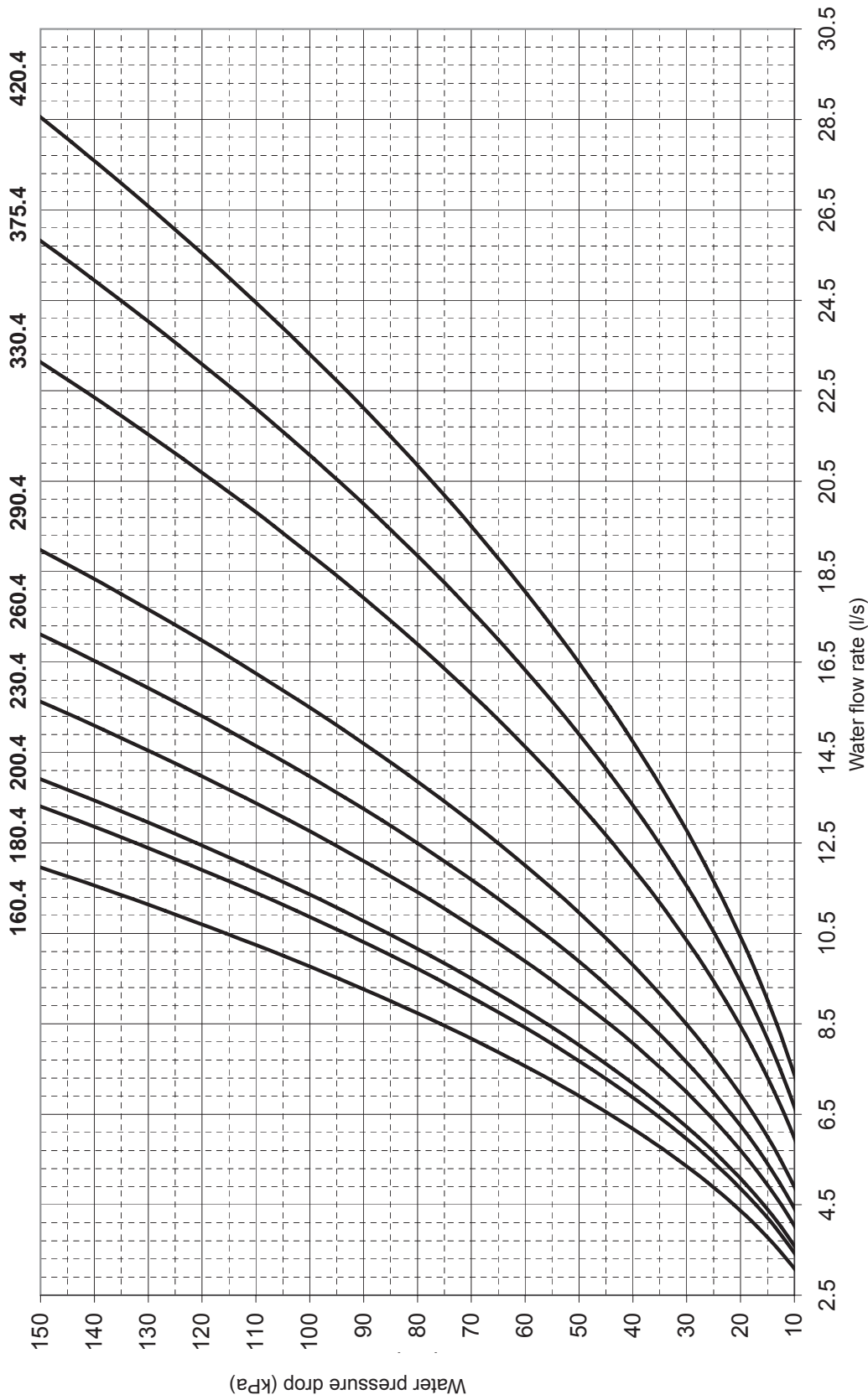


BRINE UNIT BR - BP - IN COOLING MODE



WATER PRESSURE DROP EVAPORATOR

The graph below illustrates for the evaporator the water pressure drop values in kPa depending on the flow rate in liters/second. The operating range is delimited by the minimum and maximum values given in the next table.

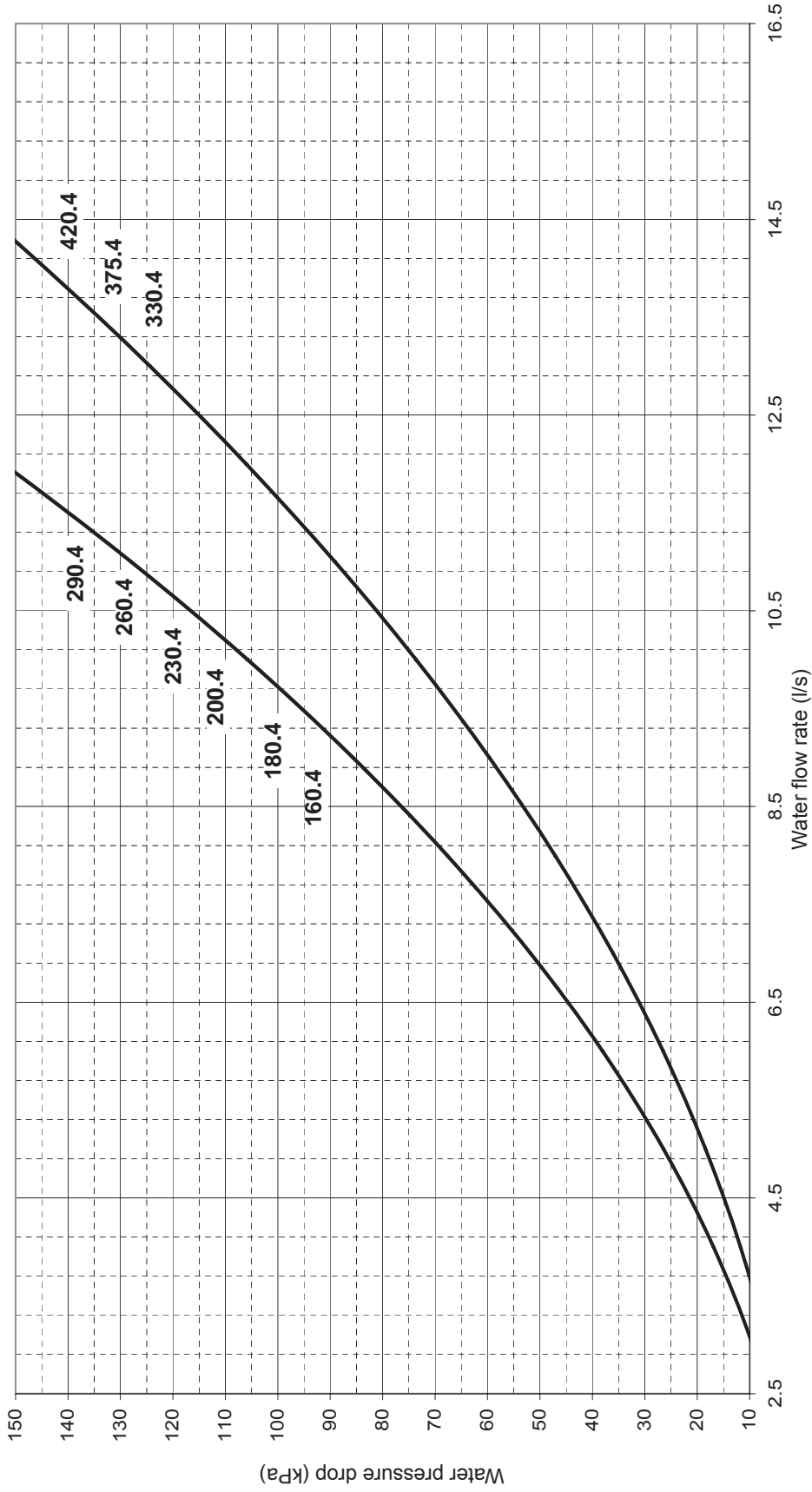


Operating range

Unit size	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM	NOTES
Lower limit value	Q	3.09	3.44	3.59	4.03	4.42	4.90	5.97	6.67	7.37	Q = Water flow rate
	Δp										ΔP = Water pressure drop
Upper limit value	Q	12.0	13.3	13.9	15.6	17.1	19.0	23.1	25.8	28.6	
	Δp										

WATER PRESSURE DROP DESUPERHEATER

The graph below illustrates for the desuperheater exchanger the water pressure drop values in kPa depending on the flow rate in liters/second. The operating range is delimited by the minimum and maximum values given in the next table.

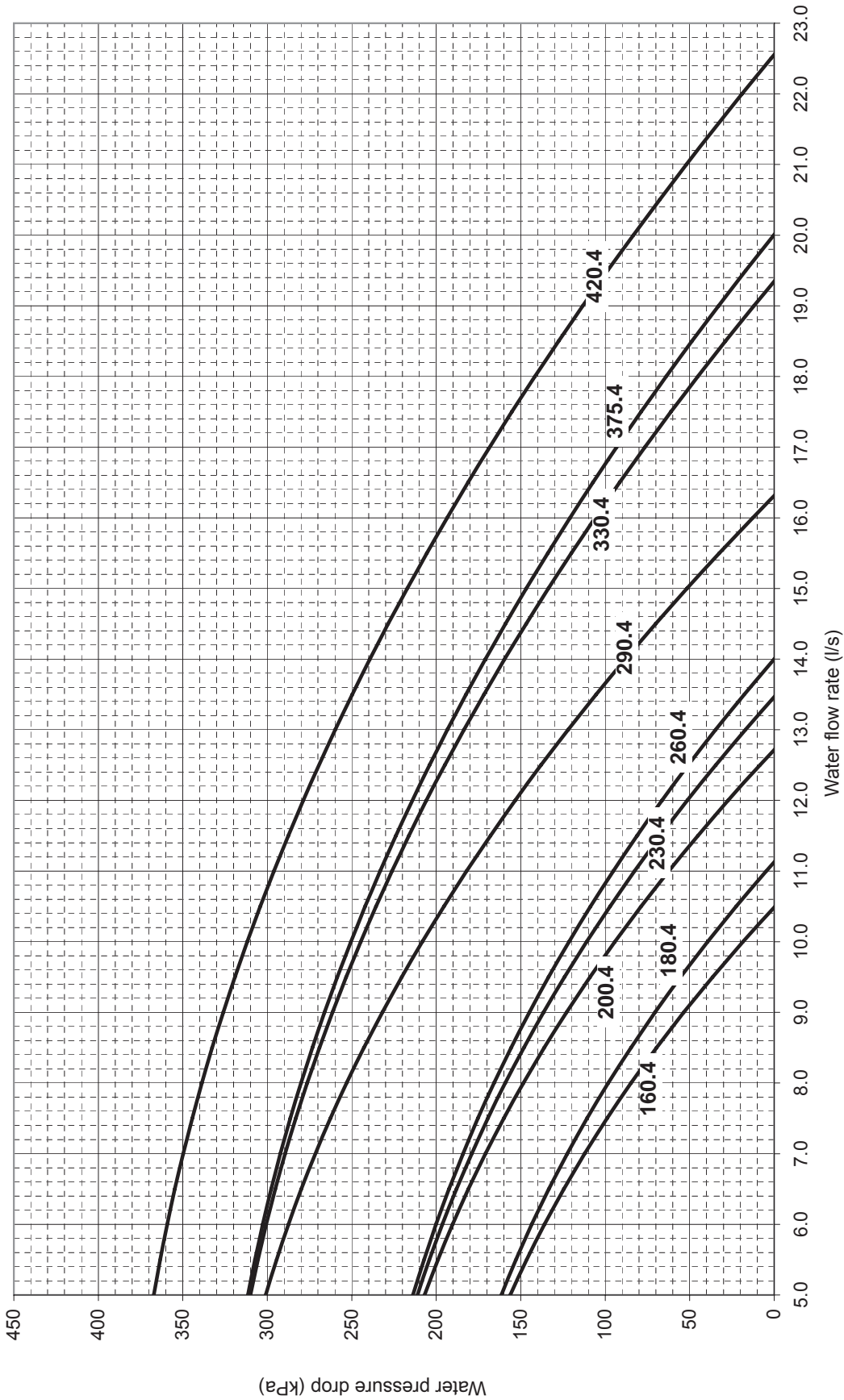


Operating range

Unit size	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM	NOTES
Lower limit value	Q		3.08		10		3.69		I/s		Q= Water flow rate
Upper limit value	Q		11.9		14.3		14.3		I/s		ΔP= Water pressure drop
	Δp		150						kPa		

WORKING HEAD OF THE PUMPING MODULE MP AM STD AND MP SS STD

The graph below illustrates for the evaporator the water pressure drop values in kPa depending on the flow rate in liters/second. The operating range is delimited by the minimum and maximum values given in the next table.

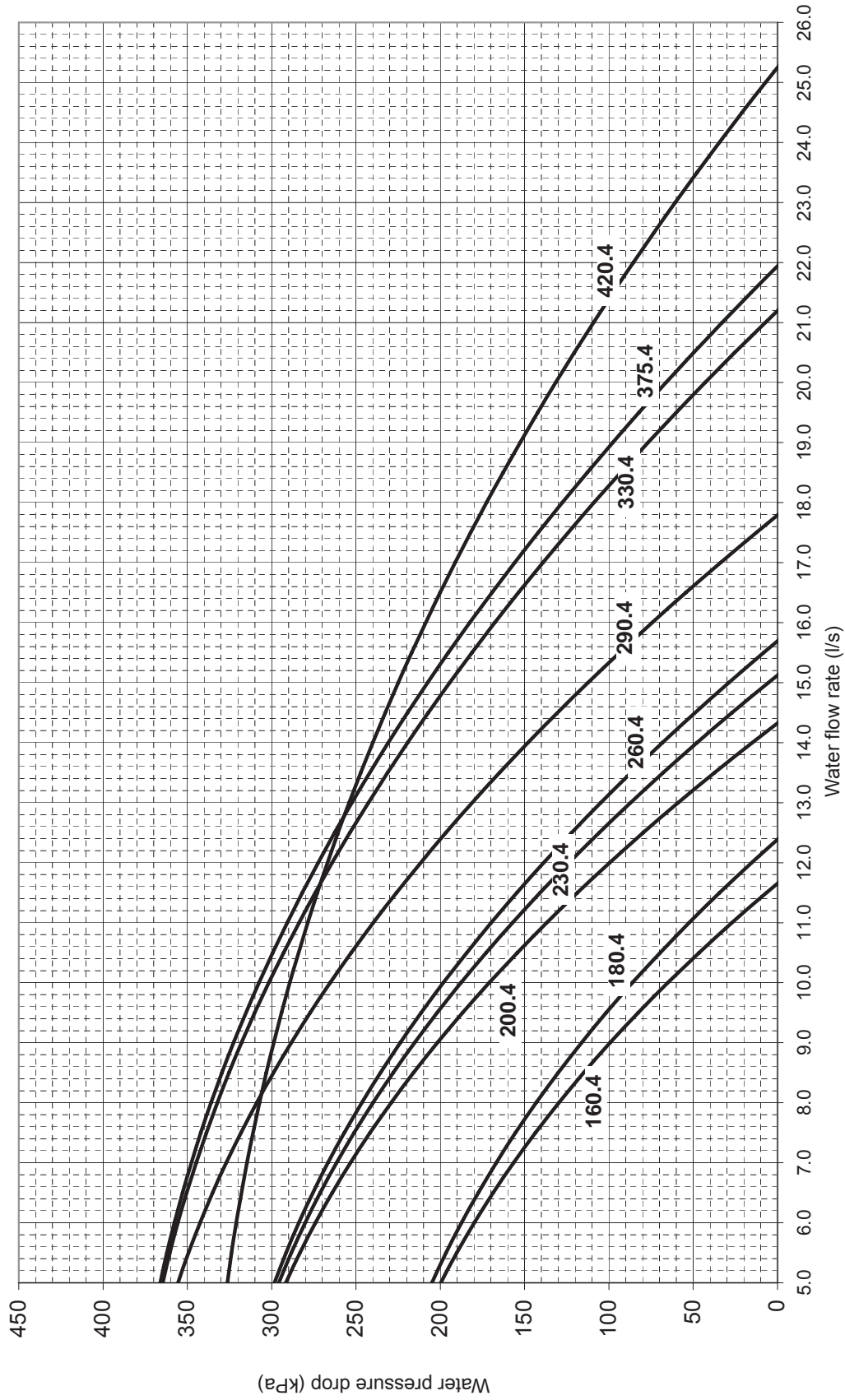


Operating range

Unit size	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM	NOTE
Lower limit value	Q	3.09	3.44	3.59	4.03	4.42	4.90	5.97	6.67	7.37	Q = Water flow rate
Upper limit value	Q	10.5	11.1	12.7	13.5	14.0	16.3	19.4	20.0	22.6	

HIGH WORKING HEAD OF THE PUMPING MODULE MP AM HP1 AND MP SS HP1

The graph below illustrates for the evaporator the water pressure drop values in kPa depending on the flow rate in liters/second. The operating range is delimited by the minimum and maximum values given in the next table.

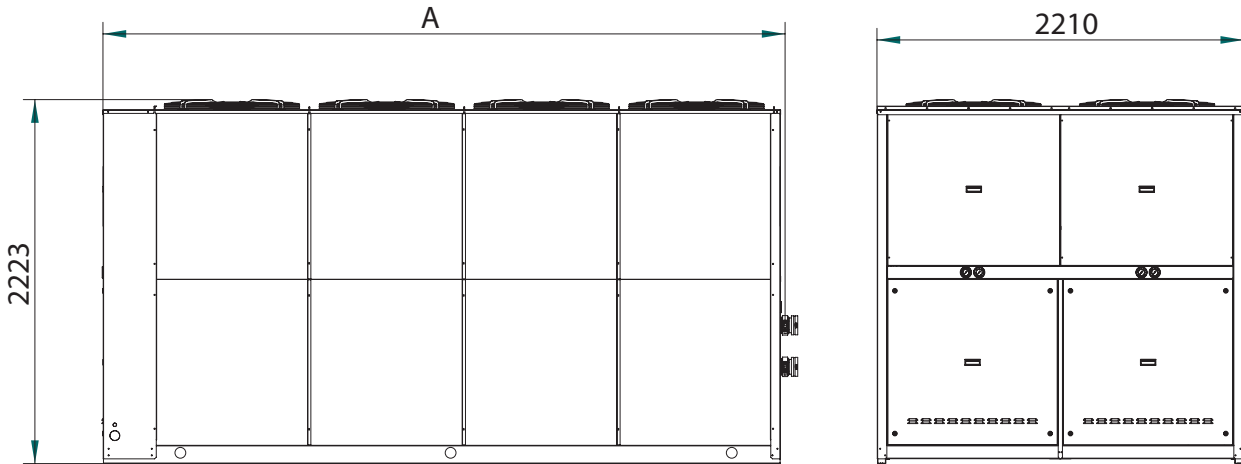


Operating range

Unit size	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM	NOTE
Lower limit value	Q	3.09	3.44	3.59	4.03	4.42	4.90	5.97	6.67	7.37	l/s
Upper limit value	Q	11.7	12.4	14.3	15.1	15.7	17.8	21.2	21.9	25.3	kPa
Q = Water flow rate											

DIMENSIONAL DATA

Overall dimensions



Weight refers to Standard unit VB, low noise unit AX with water storage tank accessory (SAA) and 2 pumps hydronic kit (M2P).

Mod.	160.4	180.4	200.4	230.4	260.4	290.4	330.4	375.4	420.4	UM
Length A [mm]	3164					4097				
IR transport unit weight [kg]	2104	2192	2283	2417	2511	2579	2818	2928	3044	kg
IR operation unit weight [kg]	2537	2643	2753	2887	2981	3049	3608	3718	3834	kg
IP transport unit weight [kg]	2209	2301	2397	2538	2637	2708	2959	3074	3196	kg
IP operation unit weight [kg]	2642	2752	2867	3008	3107	3178	3749	3864	3986	kg
IN / OUT connection	3"					4"				

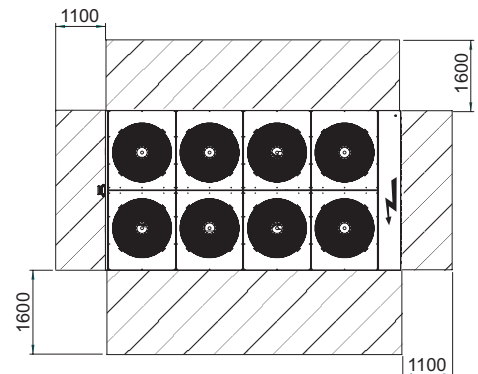
Minimum space required for operation

To correctly install the unit, comply with the measurements for the free area that must be left around the machine, as shown in the figure.

This will ensure good air circulation, allow the unit to operate correctly and facilitate future maintenance work.

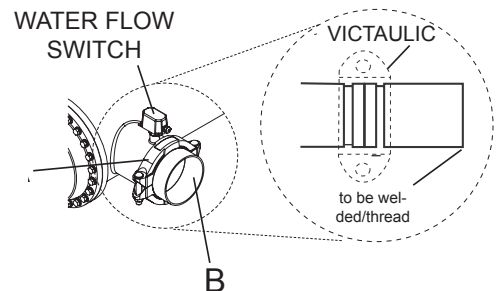
The distances must be doubled if the unit is to be installed in a pit.

NOTE. Allow for an uncluttered area of not less than 2.5 meters above the unit.



Plumbing connection with Victaulic couplings and Water flow switch

It is composed of two Victaulic type quick couplers (Fig. 1-A) comprehensive of union (Fig. 1-B) and seal not installed (supplied with the unit). The unions are supplied to be welded on the end. Here we give the instructions to follow for installing the quick couplers.



The manufacturer declines all responsibility for any inaccuracies in this manual due to printing or typing errors. The reserves the right to modify the products contents in this catalogue without previous notice.

